

# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK



0011

**Type B  
Inspection Body**

Accredited to  
ISO/IEC 17020:2012

### BOC Limited

**Issue No: 032    Issue date: 22 May 2024**

**Forge**  
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Inspection performed at/from the locations specified below

### Locations covered by the organisation and their relevant activities

<u>Location details</u>		<u>Activity</u>	<u>Location code</u>
Belfast	Seamless steel & Bundles	Periodic inspection	B
Immingham	Seamless steel & Al, welded steel + drums, DA, Valves	Periodic inspection	G
Wolverhampton	Seamless steel & Al, composites. bundles, Valves Note: UT & hydro	Periodic inspection	M



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**DETAIL OF ACCREDITATION**

<b>Accreditation for the purpose of UK Approved Body Activity in accordance with UKCA Requirements and UKAS Publication GEN 5</b>			
Field of Inspection	Type and Range of Inspection	Methods and Procedures	Location Code
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (As Amended)  Transportable Pressure Receptacles *	Periodic in-service Inspection including:  Periodic inspection, intermediate inspection, and exceptional checks.	Article 12 of the Directive 2010/35/EU + 1.8.7 of the Annexes to 2008/68/EC	
		Gas Cylinders, Seamless steel and seamless aluminium-alloy gas cylinders and tubes. Periodic inspection and testing BS EN 18119:2018+A1:2021	All
		Gas cylinders. Welded aluminium-alloy, carbon and stainless steel gas cylinders. BS EN ISO 10460:2018	G
		Composite Cylinders BS EN ISO 11623:2015	M
		Bundles of Cylinders BS EN 15888:2014 In-house procedures	B & M
		Welded Steel Pressure Drums BS EN 14876:2007/ Internal procedures	G
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009(as amended)  Old Pressure Receptacles *	Periodic in-service Inspection	Dissolved Acetylene Cylinders BS EN ISO 10462:2013	G
		Gas Cylinders, Seamless steel and seamless aluminium-alloy gas cylinders and tubes. Periodic inspection and testing BS EN 18119:2018+A1:2021	All  G, M



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Field of Inspection	Type and Range of Inspection	Methods and Procedures	Location Code
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (As Amended)	Periodic in-service Inspection (cont'd)	Gas cylinders. Welded aluminium-alloy, carbon and stainless steel gas cylinders. BS EN ISO 10460:2018	G
Old Pressure Receptacles * (cont'd)		Composite Cylinders BS EN ISO 11623:2015	M
		Bundles of Cylinders BS EN 15888:2014 In-house procedures	B & M
		Welded Steel Pressure Drums BS EN 14876:2007/ Internal procedures	G
		Dissolved Acetylene Cylinders BS EN ISO 10462:2013	G
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (As Amended)	Reassessment of the conformity of individual pressure receptacles manufactured in series, to a design which has been successfully reassessed for conformity by a notified body	Article 13 + Annex III (5) of the Directive 2010/35/EU BS EN 1964-1:2000	M
Transportable Pressure Receptacles *			

**Note:** The inspection of items marked thus \* are subject to legislative requirements including the appointment of 'persons' to carry out inspections. Reference should be made to the VCA Dangerous Goods Office for information on this and listings of bodies recognised under UK legislation.

Valves	Periodic inspection	BS EN ISO 22434:2011	M & G
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