

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p>UKAS CALIBRATION</p> <p>0175</p> <p>Accredited to ISO/IEC 17025:2017</p>	<p>Isothermal Technology Ltd</p> <p>Issue No: 061 Issue date: 23 July 2024</p>	
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<p>Calibration performed at the above address only</p>		

Calibration and Measurement Capability (CMC)

Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks
TEMPERATURE			Unless otherwise stated calibration by comparison with reference instruments
Platinum resistance thermometers			
Calibration by comparisons	-80 °C to -40 °C -40 °C to +50 °C 50 °C to 156 °C 156 °C to 300 °C 300 °C to 420 °C 420 °C to 660 °C	7.0 mK 4.0 mK 5.0 mK 6.5 mK 20 mK 35 mK	In a fluid bath or a fixed point cell bath
Calibration at fixed points			Uncertainty in the determination of $W(t_{90})$ used to calculate ITS-90 coefficients
See Note 1			
BP Nitrogen (See Note 4)	-195.798 °C	2.0 mK	
BP Nitrogen (See Note 5)	-195.798 °C	0.60 mK	
TP Argon	-189.3442 °C	0.50 mK	
TP Mercury	-38.8344 °C	0.24 mK	
TP Water (See Note 3)	0.01 °C	0.070 mK	Note: TP = Triple Point FP = Freezing Point MP = Melting Point BP = Boiling Point
MP Gallium	29.7646 °C	0.15 mK	
FP Indium	156.5985 °C	1.0 mK	
FP Tin	231.928 °C	1.0 mK	
FP Zinc	419.527 °C	1.2 mK	
FP Aluminium	660.323 °C	2.0 mK	Note 1: Suitable only for HT/SPRTs with high stability. Includes extrapolation to zero power and immersion checks.
FP Silver	961.78 °C	7.0 mK	
See Note 2			Note 2: Suitable for most SPRTs using nominal current.
BP Nitrogen	-195.798 °C	5.0 mK	
TP Argon	-189.3442 °C	2.0 mK	
TP Mercury	-38.8344 °C	1.0 mK	
TP Water (See Note 3)	0.01 °C	0.50 mK	Note 3: Determination of $R(0.01^{\circ}\text{C})$
MP Gallium	29.7646 °C	1.0 mK	
FP Indium	156.5985 °C	2.0 mK	
FP Tin	231.928 °C	2.5 mK	
FP Zinc	419.527 °C	3.0 mK	Note 4: measured in a comparator
FP Aluminium	660.323 °C	6.0 mK	
FP Silver	961.78 °C	10 mK	Note 5: measured at TP Argon and extrapolated according to Euromet Technical Guide 1



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks
TEMPERATURE (cont'd)			
Fixed point cells			
See Note 6			
TP Argon	-189.3442 °C	0.80 mK	Note: TP = Triple Point FP = Freezing Point MP = Melting Point BP = Boiling Point Note 6: . Suitable for optimal realisations. Includes 3 melts, 3 freezes, 2 intercomparisons. Note 7: Also appropriate for slim cells. Includes 1 melt, 1 freeze, 1 intercomparison sequence using a monitor SPRT.
TP Mercury	-38.8344 °C	0.20 mK	
TP Water	0.01 °C	0.070 mK	
MP Gallium	29.7646 °C	0.070 mK	
FP Indium	156.5985 °C	0.40 mK	
FP Tin	231.928 °C	0.60 mK	
FP Zinc	419.527 °C	0.90 mK	
FP Aluminium	660.323 °C	1.1 mK	
FP Silver	961.78 °C	2.0 mK	
See Note 7			
TP Mercury	-38.8344 °C	1.0 mK	
TP Water	0.01 °C	0.50 mK	
MP Gallium	29.7646 °C	1.0 mK	
FP Indium	156.5985 °C	2.0 mK	
FP Tin	231.928 °C	2.0 mK	
FP Zinc	419.527 °C	2.0 mK	
FP Aluminium	660.323 °C	6.0 mK	
FP Silver	961.78 °C	10 mK	
Metal block calibrators and portable liquid baths	0 °C -80 °C to 0 °C 0 °C to 156 °C 156 °C to 300 °C 300 °C to 420 °C 420 °C to 660 °C 660 °C to 1100 °C 1100 °C to 1300 °C	10 mK 25 mK 20 mK 35 mK 50 mK 65 mK 1.0 °C 3.0 °C	Suitable for zero reference baths
Thermocouples			Thermocouples without a cold junction will have increased uncertainty
Platinum thermocouples			
Calibration by comparisons	-50 °C to 0 °C 0 °C to 50 °C 50 °C to 660 °C 660 °C to 1100 °C 1100 °C to 1300 °C	0.50 °C 0.45 °C 0.40 °C 0.70 °C 1.7 °C	In a fluid bath or a fixed point cell bath In a furnace
Other thermocouples	-196 °C -80 °C to 0 °C 0 °C to 50 °C 50 °C to 300 °C 300 °C to 420 °C 420 °C to 660 °C 660 °C to 1100 °C 1100 °C to 1300 °C	0.30 °C 0.25 °C 0.10 °C 0.25 °C 0.30 °C 0.40 °C 0.80 °C 2.2 °C	In liquid Nitrogen In a fluid bath or a fixed point cell bath In a furnace
Compensating and extension cables	-25 °C to +200 °C	1.0 °C	In a liquid bath



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	
ELECTRICAL			Unless otherwise stated calibration by comparison with reference instruments	
DC VOLTAGE				
Specific Values	10 mV 20 mV 50 mV 100 mV 250 mV 500 mV 1 V 2 V	100 nV 150 nV 150 nV 200 nV 500 nV 1.0 μ V 2.0 μ V 3.0 μ V		
Other values	0 mV to 140 mV 140 mV to 1.4 V	12 μ V/V + 0.60 μ V 12 μ V/V + 1.3 μ V		
DC RESISTANCE Measurement	0.1 Ω to 1 k Ω 1 k Ω to 100 k Ω	0.30 $\mu\Omega/\Omega$ 12 $\mu\Omega/\Omega$		Resistors suitable for oil immersion can be measured over the range 20 °C to 23 °C
Specific Values	1 Ω 5 Ω 10 Ω 25 Ω 100 Ω 400 Ω	0.080 $\mu\Omega/\Omega$ 0.080 $\mu\Omega/\Omega$ 0.075 $\mu\Omega/\Omega$ 0.072 $\mu\Omega/\Omega$ 0.072 $\mu\Omega/\Omega$ 0.10 $\mu\Omega/\Omega$		
AC RESISTANCE	At 75 Hz: 0.1 Ω to 400 Ω 400 Ω to 1 k Ω	2.0 $\mu\Omega/\Omega$ 2.2 $\mu\Omega/\Omega$		
DC RESISTANCE RATIO				DC ratio bridge calibration using RBC 100A
Resistance ratio	0.16 to 6.27	30 x 10 ⁻⁹		
TEMPERATURE SIMULATION				including cold junction compensation
Temperature indicators and simulators, calibration by electrical simulation, for the following sensor types:				
Base metal thermocouple	-200 °C to +1600 °C	0.18 °C		
Noble metal thermocouple	-200 °C to +1760 °C	0.22 °C		
Resistance sensors (Pt100/Pt25)	-200 °C to +800 °C	0.0020 °C	including cold junction compensation	

END



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Appendix - Calibration and Measurement Capabilities

Introduction

The definitive statement of the accreditation status of a calibration laboratory is the Accreditation Certificate and the associated Schedule of Accreditation. This Schedule of Accreditation is a critical document, as it defines the measurement capabilities, ranges and boundaries of the calibration activities for which the organisation holds accreditation.

Calibration and Measurement Capabilities (CMCs)

The capabilities provided by accredited calibration laboratories are described by the Calibration and Measurement Capability (CMC), which expresses the lowest measurement uncertainty that can be achieved during a calibration. If a particular device under calibration itself contributes significantly to the uncertainty (for example, if it has limited resolution or exhibits significant non-repeatability) then the uncertainty quoted on a calibration certificate will be increased to account for such factors.

The CMC is normally used to describe the uncertainty that appears in an accredited calibration laboratory's schedule of accreditation and is the uncertainty for which the laboratory has been accredited using the procedure that was the subject of assessment. The measurement uncertainty is calculated according to the procedures given in the GUM and is normally stated as an expanded uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of $k = 2$. An accredited laboratory is not permitted to quote an uncertainty that is smaller than the published measurement uncertainty in certificates issued under its accreditation.

Expression of CMCs - symbols and units

It should be noted that the percentage symbol (%) represents the number 0.01. In cases where the measurement uncertainty is stated as a percentage, this is to be interpreted as meaning percentage of the measurand. Thus, for example, a measurement uncertainty of 1.5 % means $1.5 \times 0.01 \times q$, where q is the quantity value.

The notation $Q[a, b]$ stands for the root-sum-square of the terms between brackets: $Q[a, b] = [a^2 + b^2]^{1/2}$