


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p>UKAS TESTING 1989</p> <p>Accredited to ISO/IEC 17025:2017</p>	<p>Winkhaus (UK) Ltd</p> <p>Issue No: 035 Issue date: 30 July 2025</p>	
	<p>2950 Kettering Parkway Kettering Northamptonshire NN15 6XZ</p>	<p>Contact: Mr A Collins Tel: +44 (0) 1536 316006 Fax: +44 (0) 1536 416516 E-Mail: adrian.collins@winkhaus.co.uk</p>
<p>Testing performed at the above address only</p>		

DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
DOORS	<p>Operating forces</p> <p>Vertical load</p> <p>Static torsion</p> <p>Soft and heavy body impact</p> <p>Hard body impact</p> <p>Safety devices</p> <p>Closure against obstruction</p>	<p>BS 6375-2:2009 BS EN 12046-2:2000 BS EN 12217:2003</p> <p>BS 6375-2:2009 BS EN 947:1999 BS EN 1192:2000</p> <p>BS 6375-2:2009 BS EN 948:1999 BS EN 1192:2000</p> <p>BS 6375-2:2009 BS EN 949:1999 BS EN 1192:2000</p> <p>BS 6375-2:2009 BS EN 950:1999 BS EN 1192:2000</p> <p>BS 6375-2:2009 BS EN 948:1999 BS EN 14351:2006 + A1:2010 as amended by Documented In-House Method QF68/A BS EN 14351-1:2006+A1:2010</p> <p>BS 6375-3:2009+A1:2013</p>
<p>DOORS</p> <p>- side-hung single and double leaf pedestrian doorsets excluding power operated doors</p> <p>- excluding doorsets with self-closing devices</p>	<p>Resistance to repeated opening and closing</p>	<p>BS 6375-2:2009 BS EN 1191:2012 Annex H Documented In-House Method ITM032</p>



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WINDOWS and DOORS	Air permeability Water tightness Resistance to wind loads Weathertightness Basic security	BS EN 1026:2016 BS EN 1027:2016 BS EN 12211:2016 BS 6375-1:2015 +A1:2016 BS 6375-3:2009+A1:2013
DOORS, WINDOWS and SHUTTER ASSEMBLIES	Smoke control test for door and shutter assemblies and openable windows	BS EN 1634-3:2004 - Clause 10.2.1 (a & b) – Ambient only
DOORSETS - single and double leaf - - hinged - pivot - folding sliding (single and multi-track) - stable - with or without integral side panels and fanlights	Manipulation test Infill medium removal - manual test Infill medium removal - mechanical test Manual cutting test Mechanical loading test - Not including sliding doorsets Manual check test Soft body impact test Hard body impact test Security hardware and cylinder test - Part 1 Security hardware and cylinder test - Part 2 Security hardware and cylinder test - Part 3 (Door assembly integrity test)	PAS 24:2022 PAS 24:2016 PAS 24:2022 +A1:2024 In accordance with the UK Police Service Secured by Design (SBD) interpretive document (issue 8, published 2024) for BS EN 1627:2021, BS EN 1628:2021, BS EN 1629:2021 and BS EN 1630:2021
WINDOWS: SINGULAR & MULTILIGHT - top hung, side hung, bottom hung, butt hinged - top and side hung projected - tilt and turn and turn and tilt - fixed and fixed casements (dummy vents) - parallel opening	Manipulation test Infill medium removal - manual test Infill medium removal - mechanical test Manual check test Mechanical loading test	PAS 24:2022 PAS 24:2016 PAS 24:2022 +A1:2024



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REPLACEMENT LOCK CYLINDERS & ASSOCIATED HARDWARE	Enhanced security performance	DHF TS 007 -1:2024 (including corrigendum 1: March 2025)
WINDOWS	Operating forces	BS 6375-2:2009 BS EN 12046-1:2003 BS EN 13115:2001
	Static torsion	BS 6375-2:2009 BS EN 14609:2004 BS EN 13115:2001
	Racking	BS 6375-2:2009 BS EN 14608:2004 BS EN 13115:2001
	Safety devices	BS 6375-2:2009 BS EN 14609:2004 as amended by Documented In-House Method QF61/A BS EN14351-1:2006+A1:2010
END		