Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

UKAS TESTING **1989** **Accredited to ISO/IEC 17025:2017**	**Winkhaus (UK) Ltd** **Issue No:** 038 **Issue date:** 02 October 2026	
	2950 Kettering Parkway **Kettering** **Northamptonshire** **NN15 6XZ**	**Contact: Mr A Collins** **Tel: +44 (0) 1536 316006** **Fax: +44 (0) 1536 416516** **E-Mail: adrian.collins@winkhaus.co.uk**
Testing performed at the above address only		

DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
DOORS	Operating forces	BS 6375-2:2009 BS EN 12046-2:2025BS EN 12217:2003
	Vertical load	BS 6375-2:2009 BS EN 947:1999 BS EN 1192:2000
	Static torsion	BS 6375-2:2009 BS EN 948:1999 BS EN 1192:2000
	Soft and heavy body impact	BS 6375-2:2009 BS EN 949:1999 BS EN 1192:2000
	Hard body impact	BS 6375-2:2009 BS EN 950:1999 BS EN 1192:2000
	Safety devices	BS 6375-2:2009 BS EN 948:1999 BS EN 14351:2006 + A1:2010 as amended by Documented In-House Method QF68/A BS EN 14351-1:2006+A1:2010
	Closure against obstruction	BS 6375-3:2009+A1:2013

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
DOORS - side-hung single and double leaf pedestrian doorsets excluding power operated doors - excluding doorsets with self-closing devices	Resistance to repeated opening and closing	BS 6375-2:2009 BS EN 1191:2012 Annex H Documented In-House Method ITM032
WINDOWS and DOORS	Air permeability Water tightness Resistance to wind loads Weathertightness Basic security	BS EN 1026:2016 BS EN 1027:2016 BS EN 12211:2016 BS 6375-1:2015 +A1:2016 BS 6375-3:2009+A1:2013
Windows and Doors	U-Value Calculations	EN ISO 10077-1:2017 BS EN ISO 10077-2:2017+A1:2025 BS EN 673:2011
DOORS, WINDOWS and SHUTTER ASSEMBLIES	Smoke control test for door and shutter assemblies and openable windows	BS EN 1634-3:2004 - Clause 10.2.1 (a & b) – Ambient only
BUILDING HARDWARE - WINDOWS & DOOR HEIGHT WINDOWS	Clause 7.2.2 – Safety initial opening test (max 100 mm) Clause 7.2.3 – Child safety initial opening test (max 89 mm) Clause 7.4.1 – Hold open strength test Clause 7.4.2 – Restrictor strength test Clause 7.4.3 – Child Safety Restrictor strength test Clause 7.5 – Static load test Clause 7.7 – Impact test	BS EN 13126-5:2011+A1:2014 BS EN 13126-5:2011+A1:2014 BS EN 13126-5:2011+A1:2014 BS EN 13126-5:2011+A1:2014 BS EN 13126-5:2011+A1:2014 BS EN 13126-5:2011+A1:2014 BS EN 13126-5:2011+A1:2014

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
DOORSETS - single and double leaf - - hinged - pivot - folding sliding (single and multi-track) - stable - with or without integral side panels and fanlights	Manipulation test Infill medium removal - manual test Infill medium removal - mechanical test Manual cutting test Mechanical loading test - Not including sliding doorsets Manual check test Soft body impact test Hard body impact test Security hardware and cylinder test - Part 1 Security hardware and cylinder test - Part 2 Security hardware and cylinder test - Part 3 (Door assembly integrity test)	PAS 24:2022 PAS 24:2016 PAS 24:2022 +A1:2024 In accordance with the UK Police Service Secured by Design (SBD) interpretive document (issue 8, published 2024) for BS EN 1627:2021, BS EN 1628:2021, BS EN 1629:2021 and BS EN 1630:2021
WINDOWS: SINGULAR & MULTILIGHT - top hung, side hung, bottom hung, butt hinged - top and side hung projected - tilt and turn and turn and tilt - fixed and fixed casements (dummy vents) - parallel opening	Manipulation test Infill medium removal - manual test Infill medium removal - mechanical test Manual check test Mechanical loading test	PAS 24:2022 PAS 24:2016 PAS 24:2022 +A1:2024
REPLACEMENT LOCK CYLINDERS & ASSOCIATED HARDWARE	Enhanced security performance	DHS TS007-1: +A1: 2026

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Testing performed at main address only

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
WINDOWS	Operating forces	BS 6375-2:2009 BS EN 12046-1:2003 BS EN 13115:2001
	Static torsion	BS 6375-2:2009 BS EN 14609:2004 BS EN 13115:2001
	Racking	BS 6375-2:2009 BS EN 14608:2004 BS EN 13115:2001
	Safety devices	BS 6375-2:2009 BS EN 14609:2004 as amended by Documented In-House Method QF61/A BS EN14351-1:2006+A1:2010
END		