


# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p><b>2518</b></p> <p>Accredited to ISO/IEC 17025:2017</p>	<p align="center"><b>Nippon Gases Offshore Limited</b></p> <p align="center"><b>Issue No: 029 Issue date: 26 November 2024</b></p> <table border="1"> <tr> <td data-bbox="405 501 842 730"> <b>Dominion Building</b>  <b>Howemoss Avenue</b>  <b>Kirkhill Industrial Estate</b>  <b>Dyce</b>  <b>Aberdeen</b>  <b>AB21 0GP</b> </td><td data-bbox="842 501 1479 730"> <b>Contact: Mark Tartaglia</b>  <b>Tel: +44 (0)1224 215 652</b>  <b>E-Mail: mark.tartaglia@nippongases.com</b>  <b>Website: www.nippongases.com/uk</b> </td></tr> </table>	<b>Dominion Building</b> <b>Howemoss Avenue</b> <b>Kirkhill Industrial Estate</b> <b>Dyce</b> <b>Aberdeen</b> <b>AB21 0GP</b>	<b>Contact: Mark Tartaglia</b> <b>Tel: +44 (0)1224 215 652</b> <b>E-Mail: mark.tartaglia@nippongases.com</b> <b>Website: www.nippongases.com/uk</b>
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<p align="center"><b>Testing performed at the above address only</b></p>			

### DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
<p><b>COMPRESSED GASES</b></p> <p><b>Diving gases</b></p> <p>Helium/oxygen mixtures (Heliox) (see Note 1)</p> <p>Nitrogen/oxygen mixtures (Nitrox) (see Note 1)</p> <p>Diving air (see Note 1)</p> <p>Diving helium (see Note 1)</p> <p>Oxygen (see Note 1)</p> <p><b>High purity gases</b></p> <p>Oxygen (see Note 1)</p> <p>Nitrogen</p> <p>Argon</p> <p>Helium</p> <p>Trace gas analysis for above gases and gas mixtures</p>	<p><u>Chemical Analysis</u></p> <p>Amount fraction (%mol/mol)</p> <p>Oxygen 2% to 60%</p> <p>Oxygen 2% to 55%</p> <p>Oxygen 19.9% to 21.9%</p> <p>&gt;99.99%</p> <p>&gt;99.95%</p> <p>&gt;99.95%</p> <p>&gt;99.99%</p> <p>&gt;99.998%</p> <p>&gt;99.99%</p> <p>Water</p> <p>Methane</p> <p>Carbon dioxide</p> <p>Carbon monoxide</p> <p>Nitrogen</p>	<p>Documented in-house method WI-110 (GAS System)</p> <p>Documented in-house method WI-110 (GAS System)</p> <p>Documented in-house method WI-110 (GAS System)</p> <p><b>Note 1</b> Gases can be analysed for compliance with BS 8478:2011 and BS EN 12021:2014</p> <p>Documented in-house methods WI-102 (FTIR) WI-103 (Gas Analyser) WI-104 (GC) WI-106 (Moisture Meter) WI-110 (GAS System)</p>



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COMPRESSED GASES (cont'd)	Chemical Analysis (cont'd)	
<b>Industrial gases</b>		
Helium in nitrogen	Helium 1 % to 90 %	Documented in-house methods WI-103 (Gas Analyser) WI-106 (Moisture Meter) WI-112 (GC)
<b>Welding gases</b>	Amount fraction (%mol/mol)	
Carbon dioxide in argon	Carbon dioxide 5 % to 50 %	ANSI/AWS A5.32/A5.32M-97, (R 2007) BS EN ISO 14175:2008 Documented in-house methods WI-103 (Gas Analyser) WI-106 (Moisture Meter) WI-111 (GC) WI-114 (Gas Analysis)
Argon in helium	Argon 5 % to 70 %	ANSI/AWS A5.32/A5.32M-97, (R 2007) BS EN ISO 14175:2008 Documented in-house methods WI-103 (Gas Analyser) WI-106 (Moisture Meter) WI-112 (GC)
Carbon dioxide, oxygen and argon	Carbon dioxide 0.5 % to 20 % Oxygen 2 %	ANSI/AWS A5.32/A5.32M-97, (R 2007) BS EN ISO 14175:2008 Documented in-house methods WI-103 (Gas Analyser) WI-106 (Moisture Meter) WI-111 (GC) WI-114 (Gas Analysis)
Helium, carbon dioxide and argon	Helium 35 % to 75 % Carbon dioxide 0.5 % to 5% Argon 8% to 50%	ANSI/AWS A5.32/A5.32M-97, (R 2007) BS EN ISO 14175:2008 Documented in-house methods WI-103 (Gas Analyser) WI-106 (Moisture Meter) WI-111 (GC) WI-112 (GC)



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COMPRESSED GASES (cont'd)	Chemical Analysis (cont'd)	
Nitrogen in Argon	Nitrogen 2% to 50% Argon 50% to 98%	ANSI/AWS A5.32/A5.32M-97, (R 2007) BS EN ISO 14175:2008 Documented in-house methods WI-103 (Gas Analyser) WI-106 (Moisture Meter) WI-112 (GC)
<b>Fire fighting gases</b>		
Inergen IG-55	Nitrogen 50 % Argon 50 %	ISO 14520-15:2015 Documented in-house methods WI-103 (Gas Analyser) WI-106 (Moisture Meter) WI-114 (Gas Analysis)
<b>Calibration gases</b>		
Helium, Oxygen and Carbon Dioxide	Oxygen 2% to 21% Carbon Dioxide 350 to 5000 µmol/mol	Documented in-house methods WI-103 (Gas Analyser) WI-105 (Calibration Gases by GC) WI-106 (Moisture Meter)
END		