

# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK



**27693**

Type C  
Inspection Body

Accredited to  
ISO/IEC 17020:2012

### Attraction Safety Department a division of Westlakes Engineering Limited

**Issue No:** 002

**Issue date:** 14 November 2024

**Westlakes Engineering Ltd**  
**20 Dale Street**  
**Manchester**  
**M1 1EZ**

**Contact:** Mr Tom Walker  
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**E-Mail:** attraction-safety@westlakes.co.uk  
**Website:** www.westlakes.co.uk

Inspection performed at/from the above address only

#### DETAIL OF ACCREDITATION

Field of Inspection	Type and Range of Inspection	Methods and Procedures
Inspection and certification of Amusement Devices	<p>In-service annual inspection including:</p> <ul style="list-style-type: none"><li>Mechanical &amp; Structural - Visual &amp; Testing</li><li>Civil Engineering – Visual &amp; Testing</li><li>Pneumatic - Visual and Testing</li><li>Hydraulic - Visual and Testing</li><li>Control Systems - Visual and Testing</li><li>Electrical thorough examinations</li></ul> <p>Function tests</p>	<p>Documented inspection body developed methods &amp; procedures.</p> <p>HSG 175-Fairground and Amusement parks: Guidance on safe practice (Edition 3 :2017)</p> <p>BS EN 13814:2019 Fairgrounds and Amusement Park machinery and structures.</p> <p>ISO 17842-3:2015 safety of Amusement rides and amusement devices</p> <p>ADSC – Amusement Device Safety Council Safety of Amusement Devices (2008) in service annual inspection</p> <p>ISO 4414:2010 Pneumatic fluid power- general rules and safety requirements for their systems and components</p> <p>ISO 4413:2010 Hydraulic fluid power- general rules and safety requirements for their systems and components</p> <p>BS 7671:2018+A3:2024 Requirements for Electrical Installations. IET Wiring Regulations</p>



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**Issue No:** 002    **Issue date:** 14 November 2024

Inspection performed at/from main address only

Field of Inspection	Type and Range of Inspection	Methods and Procedures
Inspection and certification of Amusement Devices	In-service annual inspection including:  Non- Destructive Examination using the following techniques: Magnetic particle Inspection Using Portable Equipment and Black and Fluorescent Inks. Visual Inspection  Ultrasonic Inspection Manual contact method	Documented inspection body developed methods & procedures.  BS EN ISO 9934-1:2016 Non-destructive testing  BS EN ISO 9712  BS EN 10228 -Non-Destructive Testing of Steel forgings  BS EN 10160:1999 Ultrasonic Testing of Steel, flat products of thickness equal or greater than 6mm (reflection method)
END		