

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 4213 Accredited to ISO/IEC 17025:2017	Trescal Limited Issue No: 022 Issue date: 06 June 2025	
	Saxony Way Blackbushe Business Park Yateley Hampshire GU46 6GT	Contact: Matt Gypps Tel: +44 (0) 1438 212500 E-Mail: ukcal@trescal.com Website: www.trescal.com
Testing performed by the Organisation at the locations specified below		

Locations covered by the organisation and their relevant activities

Laboratory locations:

Location details		Activity	Location code
Address Trescal Ltd Unit 2, Riverside Road Pride Park Derby DE24 8HY	Local contact Paul Mellon Tel: +44 (0)1332 238102 Email: calibration.derby@trescal.com Website: www.trescal.com	Dimensional Testing	Pride Park
Address Trescal EMS - Rolls Royce Inchinnan Drive Renfrewshire PA4 9AF	Local contact Robert Simpson Tel: +44 (0)141 626 8540 Email: robert.simpson@trescal.com Website: www.trescal.com	Dimensional Testing	Inchinnan
Address Trescal EMS – Rolls Royce Calibration Laboratory Radial Park Rd Washington Tyne & Wear NE38 9DA	Local contact Robert Simpson Tel: +44 (0) 191 297 3023 Email: robert.simpson@trescal.com Website: www.trescal.com	Dimensional Testing	Washington
Address (Solihull) Trescal EMS - Rolls-Royce Derwent Building 5000 Solihull Parkway Birmingham Business Park Birmingham B37 7YP	Local contact Richard Parker Tel +44 (0) 1332 238 100 Email: Richard.Parker@trescal.com	Dimensional Testing	Solihull



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DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used	Location Code
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	General dimensional measurements with best measurement capability of: Length, Diameter and Position 0 to 600 x 600 x 600 mm – 3.0 + (20 x length in m) μ m Angle - 12 minutes of arc General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of: Length, Diameter and Position 0 to 1500 x 3200 x 1100 mm – 5.0 + (10 x length in m) μ m Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Pride Park
SURFACE FINISH	By direct comparison (Ra only) \pm 10% of Measured Value, Minimum 0.30 Ra	BS 1134:2010	Pride Park
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of: Length, Diameter and Position 0 to 400 x 400 x 400 mm – 5.0 + (10 x length in m) μ m Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Inchinnan



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ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of: Length, Diameter and Position 0 to 1600 x 2400 x 1000 mm - 5.0 + (10 x length in m) μ m Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Washington
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of: Length, Diameter and Position 0 to 1175 x 1762 x 979 mm - 5.0 + (10 x length in m) μ m Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Solihull
END			