

# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <b>4213</b> <b>Accredited to</b> <b>ISO/IEC 17025:2017</b>	<b>Trescal Limited</b>	
	<b>Issue No:</b> 019 <b>Issue date:</b> 29 September 2023	
	<b>Saxony Way</b> <b>Blackbushe Business Park</b> <b>Yateley</b> <b>Hampshire</b> <b>GU46 6GT</b>	<b>Contact: Matt Gypps</b> <b>Tel: +44 (0) 1438 212500</b> <b>E-Mail: ukcal@trescal.com</b> <b>Website: www.trescal.com</b>
<b>Testing performed by the Organisation at the locations specified below</b>		

### Locations covered by the organisation and their relevant activities

#### Laboratory locations:

Location details		Activity	Location code
<b>Address</b> Trescal Ltd Unit 2, Riverside Road Pride Park Derby DE24 8HY	<b>Local contact</b> Trevor Smith Tel: +44 (0)1332 238102 Email: calibration.derby@trescal.com Website: www.trescal.com	Dimensional Testing	Pride Park
<b>Address</b> Trescal EMS - Rolls Royce Inchinnan Drive Renfrewshire PA4 9AF	<b>Local contact</b> Robert Simpson Tel: +44 (0)141 626 8540 Email: robert.simpson@trescal.com Website: www.trescal.com	Dimensional Testing	Inchinnan
<b>Address</b> Trescal EMS – Rolls Royce Calibration Laboratory Radial Park Rd Washington Tyne & Wear NE38 9DA	<b>Local contact</b> Robert Simpson Tel: +44 (0) 191 297 3023 Email: robert.simpson@trescal.com Website: www.trescal.com	Dimensional Testing	Washington
<b>Address (Solihull)</b> Trescal EMS - Rolls-Royce Derwent Building 5000 Solihull Parkway Birmingham Business Park Birmingham B37 7YP	<b>Local contact</b> Jim Attwooll Tel +44 (0) 121 2732781 Email: jim.attwooll@rolls-royce.com	Dimensional Testing	Solihull



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DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used	Location Code
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<b>General dimensional measurements with best measurement capability of:</b>  Length, Diameter and Position 0 to 600 x 600 x 600 mm – 3.0 + (20 x length in m) µm  Angle - 12 minutes of arc  <b>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</b>  Length, Diameter and Position 0 to 1500 x 3200 x 1100 mm – 5.0 + (10 x length in m) µm  Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Pride Park
SURFACE FINISH	By direct comparison (Ra only) ± 10% of Measured Value, Minimum 0.30 Ra	BS 1134:2010	Pride Park
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<b>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</b>  Length, Diameter and Position 0 to 400 x 400 x 400 mm – 5.0 + (10 x length in m) µm  Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Inchinnan



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Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used	Location Code
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<b>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</b>  Length, Diameter and Position 0 to 1600 x 2400 x 1000 mm - 5.0 + (10 x length in m) $\mu$ m  Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Washington
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<b>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</b>  Length, Diameter and Position 0 to 1000 x 1000 x 1000 mm - 5.0 + (10 x length in m) $\mu$ m  Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Solihull
END			