

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 UKAS CALIBRATION 4332 Accredited to ISO/IEC 17025:2017	Compli Group Ltd	
	Issue No: 025 Issue date: 04 February 2026	
	Unit 1 Cabot Business Village Holyrood Close Poole Dorset BH17 7BA	Contact: Mr Matthew Suter Tel: +44 (0)1202 658333 E-Mail: m.suter@compli.uk Website: www.compli.uk

Calibration performed by the Organisations at the locations specified below

Locations covered by the organisation and their relevant activities

Laboratory locations:

Location details	Activity	Location code
Address Unit 1 Cabot Business Village Holyrood Close Poole Dorset BH17 7BA Local contact Mr Matthew Suter Tel: +44 (0)1202 658333 Email: m.suter@compli.uk	Electrical, Temperature and Dimensional, Pressure.	P

Site activities performed away from the locations listed above:

Location details	Activity	Location code
The customers' site or premises must be suitable for the nature of the particular calibrations undertaken and will be the subject of contract review arrangements between the laboratory and the customer.	Electrical Simulation and Temperature, Pressure.	S



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Calibration and Measurement Capability (CMC)

Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
ELECTRICAL			Electrical calibrations are performed as a comparison against a reference standard	
DC Voltage Measurement	0 mV to 120 mV 120 mV to 1.2 V 1.2 V to 12 V 12 V to 120 V 120 V to 1050 V	1.4 μ V 5.4 μ V 60 μ V 720 μ V 12 mV	Outputs of instruments can be measured to the stated uncertainties	P
High Voltage	1 kV to 4 kV 4 kV to 8 kV 8 kV to 10 kV 10 kV to 12 kV	36 V 40 V 47 V 60 V		
Generation			Values can be generated for the calibration of measuring instruments	P
DC Current Measurement	0 mV to 200 mV 200 mV to 1 V 1 V to 2 V 2 V to 10 V 10 V to 20 V 20 V to 100 V 100 V to 200 V 200 V to 1000 V	4.0 μ V 20 μ V 25 μ V 85 μ V 0.18 mV 3.0 mV 3.5 mV 15 mV		
DC Current Measurement	0 μ A to 120 μ A 120 μ A to 1.2 mA 1.2 mA to 12 mA 12 mA to 120 mA 120 mA to 1.2 A 1.2 A to 12 A 12 A to 30.5 A	1.5 nA 13 nA 130 nA 2.5 μ A 130 μ A 2.5 mA 13 mA	Outputs of instruments can be measured to the stated uncertainties	P



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
ELECTRICAL (cont'd)			Electrical calibrations are performed as a comparison against a reference standard	
DC Resistance (cont'd)				
Generation (2 wire)	1 Ω 10 Ω 100 Ω 1 k Ω 10 k Ω 100 k Ω 1 M Ω 10 M Ω 100 M Ω 1 G Ω	35 m Ω 35 m Ω 40 m Ω 50 m Ω 0.30 Ω 3.0 Ω 40 Ω 1.2 k Ω 0.15 M Ω 7.5 M Ω	Nominal values can be generated for the calibration of measuring instruments 2 Wire	P
Sourcing (4 wire)	1 m Ω 10 m Ω 100 m Ω 1 Ω 10 Ω 100 Ω 1k Ω 10 k Ω 100 k Ω 1 M Ω 10 M Ω 100 M Ω 1 G Ω 10 G Ω 100 G Ω 1 T Ω	850 n Ω 2.5 $\mu\Omega$ 3.5 $\mu\Omega$ 16 $\mu\Omega$ 280 $\mu\Omega$ 3.7 m Ω 36 m Ω 400 m Ω 4.8 Ω 38 Ω 700 Ω 12 k Ω 200 k Ω 35 M Ω 600 M Ω 15 G Ω	Nominal values can be sourced for the calibration of measuring instruments 4 Wire	P
AC Voltage Measurement	<i>40 Hz to 1 kHz</i> 20 mV to 105 mV 105 mV to 1.05 V 1.05 V to 10.5 V 10.5 V to 105 V 105 V to 1050 V <i>1 kHz to 20 kHz</i> 20 mV to 105 mV 105 mV to 1.05 V 1.05 V to 10.5 V 10.5 V to 105 V <i>1 kHz to 10 kHz</i> 105 V to 1050 V	20 μ V 74 μ V 0.970 mV 22 mV 280 mV 30 μ V 200 μ V 1.0 mV 31 mV 290 mV	Outputs of instruments can be measured to the stated uncertainties	P



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
ELECTRICAL AC voltage Measurement (cont'd)	20 kHz to 50 kHz 20 mV to 105 mV 105 mV to 1.05 V 1.05 V to 10.5 V 10.5 V to 105 V	44 μ V 200 μ V 3.5 mV 53 mV		
High Voltage	20 kHz to 50 kHz 10 mV to 100 mV 0.1 V to 1 V 1 V to 10 V 10 V to 100 V	90 μ V 0.35 mV 3.5 mV 0.28 V		
Generation	50 Hz to 60 Hz 1 kV to 2 kV 2 kV to 4 kV 4 kV to 6 kV 6 kV to 8 kV 8 kV to 10 kV 10 kV to 12 kV	58 V 74 V 87 V 110 V 125 V 142 V	Values can be generated for the calibration of measuring instruments	P
	40 Hz to 50 kHz 10 mV to 100 mV	60 μ V		
	40 Hz to 10 kHz 100 mV to 200 mV	70 μ V		
	10 kHz to 50 kHz 100 mV to 200 mV	0.13 mV		
	40 Hz to 1 kHz 0.2 V to 1 V 1 V to 1.5 V 1.5 V to 2 V 2 V to 15 V 15 V to 20 V 20 V to 100 V 100 V to 200 V	0.55 mV 0.75 mV 1.1 mV 8.0 mV 14 mV 85 mV 100 mV		
	46 Hz to 1 kHz 200 V to 500 V 500 V to 700 V 700 V to 1000 V	0.25 V 0.30 V 0.35 V		
	1 kHz to 20 kHz 0.2 V to 1 V 1 V to 2 V 2 V to 10 V 10 V to 20 V 20 V to 100 V 100 V to 200 V	0.60 mV 0.80 mV 4.0 mV 6.0 mV 60 mV 90 mV		
	20 kHz to 50 kHz 0.2 V to 1 V 1 V to 2 V 2 V to 20 V 20 V to 100 V 100 V to 200 V	0.70 mV 0.90 mV 7.0 mV 0.20 V 0.25 V		



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
AC Current Measurement	<i>40 Hz to 1 kHz</i> 25 μ A to 100.5 μ A 100.5 μ A to 1.05 mA 1.05 mA to 10.5 mA 10.5 mA to 105 mA 105 mA to 1.05 A 1.05 A to 10.5 A 10.5 A to 30.5 A	29 nA 280 nA 3.0 μ A 31 μ A 500 μ A 7.0 mA 20 mA	Outputs of instruments can be measured to the stated uncertainties	P
	<i>1 kHz to 10 kHz</i> 100.5 μ A to 1.05 mA 1.05 mA to 10.5 mA 10.5 mA to 105 mA 105 mA to 1.05 A	640 nA 6.2 μ A 70 μ A 750 μ A		



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
ELECTRICAL (cont'd) AC Current (cont'd) Generation			Values can be generated for the calibration of measuring instruments	P
	<i>40 Hz to 1 kHz</i> 10 μ A to 200 μ A 0.2 mA to 0.5 mA 0.5 mA to 1 mA 1 mA to 2 mA 2 mA to 5 mA 5 mA to 10 mA 10 mA to 20 mA 20 mA to 50 mA 50 mA to 100 mA 100 mA to 200 mA 0.2 A to 1 A 1 A to 2 A 2 A to 10 A 10 A to 20 A 20 A to 30 A	0.35 μ A 0.60 μ A 0.90 μ A 1.6 μ A 5.0 μ A 8.0 μ A 14 μ A 50 μ A 90 μ A 0.15 mA 0.90 mA 1.0 mA 25 mA 30 mA 80 mA		
	<i>1 kHz to 5 kHz</i> 10 μ A to 200 μ A 0.2 mA to 2 mA 2 A to 10 A 10 A to 20 A 20 A to 30 A	0.45 μ A 1.8 μ A 55 mA 69 mA 0.11 A		
	<i>5 kHz to 10 kHz</i> 10 μ A to 200 μ A 0.2 mA to 2 mA	1.7 μ A 4.5 μ A		
	<i>10 kHz to 30 kHz</i> 2 mA to 5 mA 5 mA to 20 mA 20 mA to 100 mA 100 mA to 200 mA	18 μ A 40 μ A 0.16 mA 0.20 mA		
	<i>50 Hz</i> 0 A to 60 A 60 A to 300 A 300 A to 1500 A	100 mA 270 mA 1.2 A	Simulated current using multi turn coil, for the calibration of clamp-on ammeters.	



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
Capacitance				
Generation	1 nF 2 nF 5 nF 10 nF 20 nF 50 nF 100 nF 1 µF 10 µF	4.0 pF 16 pF 35 pF 20 pF 40 pF 0.10 nF 0.15 nF 3.0 nF 30 nF	Nominal values can be generated for the calibration of measuring instruments	P
Time and Frequency				
Generation	10 Hz to 100 Hz 100 Hz to 1 kHz 1 kHz to 10 kHz 10 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 1 MHz 1 MHz to 10 MHz	0.60 mHz 6.0 mHz 60 mHz 0.10 Hz 0.26 Hz 0.60 Hz 6.0 Hz 60 Hz	Values can be generated for the calibration of measuring instruments	P
Time single event	5 s to 24 hours	0.3 s		
Revolutions Per Minute	60 rpm to 3000 rpm 3000 rpm to 49992 rpm 49992 rpm to 60000 rpm	0.16 rpm 1.6 rpm 2.3 rpm		
Oscilloscope Calibration				
Amplitude	2 mV 5 mV to 10mV 20 mV 50 mV 100 mV 200 mV 500 mV to 1 V 2 V 5 V to 10 V 20 V	40 µV 150 µV 180 µV 250 µV 350 µV 1.3 mV 1.9 mV 2.5 mV 15 mV 140 mV	Using signals of known peak to peak voltage.	
Timebase	20 ns/Div to 100 ns/Div 100 ns/Div to 1 µs/Div 1 µs/Div to 10 µs/Div 10 µs/Div to 100 µs/Div 100 µs/Div to 1 ms/Div 1 ms/Div to 10 ms/Div 10 ms/Div to 100 ms/Div 100 ms/Div to 1 s/Div	0.60 ps/s 8.0 ps/s 90 ps/s 750 ps/s 7.0 ps/s 75 ps/s 0.70 µs/s 40 µs/s	Using time markers.	
Bandwidth	10 MHz to 350 MHz	3 MHz	Results are normally reported in terms of the frequency at which the -3 dB points is reached, relative to a low frequency reference.	



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
TEMPERATURE SIMULATION Temperature indicators, calibration by electrical simulation, for the following sensor types:			Temperature simulation calibrations are performed as a comparison against a reference standard	
Noble metal thermocouples			with cold junction Compensation	P
Type R	0 °C to 400 °C 400 °C to 800 °C 800 °C to 1600 °C 1600 °C to 1759 °C	0.34 °C 0.19 °C 0.17 °C 0.19 °C		
Type S	0 °C to 400 °C 400 °C to 1600 °C 1600 °C to 1759 °C	0.33 °C 0.20 °C 0.22 °C		
Base metal thermocouples			with cold junction Compensation	P
Type K	-200 °C to -140 °C -140 °C to 100 °C 100 °C to 1300 °C	0.22 °C 0.14 °C 0.17 °C		
Type J	-210 °C to -150 °C -150 °C to 0 °C 0 °C to 800 °C 800 °C to 1200 °C	0.18 °C 0.14 °C 0.12 °C 0.15 °C		
Type T	-200 °C to -150 °C -150 °C to -50 °C -50 °C to 0 °C 0 °C to 390 °C	0.21 °C 0.14 °C 0.12 °C 0.10 °C		
Type N	-200 °C to -150 °C -150 °C to -50 °C -50 °C to 800 °C 800 °C to 1300 °C	0.24 °C 0.16 °C 0.13 °C 0.16 °C		
Type E	-200 °C to 0 °C 0 °C to 200 °C 200 °C to 980 °C	0.15 °C 0.09 °C 0.10 °C		
Resistance thermometer (Pt100)	-200 °C to 0 °C 0 °C to 266 °C 266 °C to 558 °C 558 °C to 800 °C	0.031 °C 0.038 °C 0.043 °C 0.072 °C	Nominal values	P
Nobel metal thermocouples			with cold junction Compensation	S
Type R	0 °C to 400 °C 200 °C to 1759 °C	0.75 °C 0.50 °C		
Type S	0 °C to 500 °C 200 °C to 1759 °C	0.75 °C 0.55 °C		
Base metal thermocouples			with cold junction Compensation	S
Type K	-50 °C to +1300 °C	0.70 °C		
Type J	-50 °C to +1100 °C	0.60 °C		
Type T	-50 °C to +390 °C	0.75 °C		
Type N	-50 °C to +1300 °C	0.75 °C		
Resistance thermometer (Pt100)	-50 °C to +600 °C	0.28 °C		S



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
Temperature simulators, calibration by electrical simulation, for the following sensor types:				
Noble metal thermocouples			with cold junction Compensation	P
Type R	0 °C to 400 °C	0.66 °C		
	400 °C to 600 °C	0.35 °C		
	600 °C to 1600 °C	0.32 °C		
	1600 °C to 1759 °C	0.36 °C		
Type S	0 °C to 600 °C	0.64 °C		
	600 °C to 1000 °C	0.36 °C		
	1000 °C to 1400 °C	0.32 °C		
	1400 °C to 1759 °C	0.42 °C		
Base metal thermocouples			with cold junction Compensation	P
Type K	-200 °C to -140 °C	0.35 °C		
	-140 °C to -50 °C	0.19 °C		
	-50 °C to 0 °C	0.15 °C		
	0 °C to 1300 °C	0.26 °C		
Type J	-210 °C to -50 °C	0.27 °C		
	-50 °C to 750 °C	0.16 °C		
	750 °C to 1200 °C	0.23 °C		
Type T	-200 °C to -150 °C	0.34 °C		
	-150 °C to -50 °C	0.21 °C		
	-500 °C to 0 °C	0.16 °C		
	0 °C to 390 °C	0.13 °C		
Type N	-200 °C to -150 °C	0.43 °C		
	-150 °C to -50 °C	0.25 °C		
	-50 °C to 800 °C	0.19 °C		
	800 °C to 1300 °C	0.26 °C		
Type E	-200 °C to -100 °C	0.22 °C		
	-100 °C to 0 °C	0.13 °C		
	0 °C to 600 °C	0.11 °C		
	600 °C to 980 °C	0.14 °C		
Resistance thermometer	-200 °C to 0 °C	0.005 °C		P
	0 °C to 800 °C	0.020 °C		
Base metal thermocouples			with cold junction Compensation	S
Type K	-50 °C to 0 °C	1.0 °C		
	0 °C to 1300 °C	1.0 °C		
Type J	-50 °C to +750 °C	1.0 °C		
Type T	-50 °C to 0 °C	1.0 °C		
	0 °C to 390 °C	1.0 °C		
Type N	-50 °C to +1300 °C	1.0 °C		
Resistance thermometer (Pt100)	-50 °C to +600 °C	0.24 °C		S



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TEMPERATURE			Temperature calibrations are performed as a comparison against a reference standard	
Resistance thermometers and Electronic thermometers with sensors	-80 °C to 0 °C	0.06 °C	In Triple point of water cell In a range of dry and liquid media including furnaces	P
	0 °C to 140 °C	0.10 °C		
	0.01 °C	0.01 °C		
	140 °C to 200 °C	0.10 °C		
	200 °C to 400 °C	0.15 °C		
	400 °C to 650 °C	0.18 °C		
	650 °C to 850 °C	1.7 °C		
Base metal thermocouples	850 °C to 1050 °C	2.5 °C	In a range of dry and liquid media including furnaces	P
	1050 °C to 1200 °C	3.3 °C		
	-80 °C to +140 °C	0.40 °C		
	140 °C to 200 °C	0.70 °C		
	200 °C to 400 °C	1.2 °C		
	400 °C to 650 °C	1.8 °C		
Noble metal thermocouples Type R & Type S	650 °C to 850 °C	1.9 °C	In a range of dry and liquid media including furnaces	P
	850 °C to 1050 °C	2.9 °C		
	1050 °C to 1200 °C	3.6 °C		
	0 °C to 200 °C	0.60 °C		
	200 °C to 400 °C	0.75 °C		
Metal block calibrators	400 °C to 650 °C	1.0 °C	Method consistent with Euramet CG13	P
	650 °C to 850 °C	1.8 °C		
	850 °C to 1050 °C	2.6 °C		
	1050 °C to 1200 °C	3.4 °C		
Temperature surveys	-80 °C to +230 °C	0.050 °C	Single and multipoint time dependent temperature profiling, also referred to as spatial temperature surveying or mapping	S
	230 °C to 420 °C	0.060 °C		
	420 °C to 660 °C	0.085 °C		
Temperature controlled, incubators, ovens, environmental chambers, fridges/refrigerators and freezers	-80 °C to +200 °C	0.75 °C	With a dry block bath	S
	200 °C to 600 °C	0.85 °C		
Temperature indicators and recorders, with temperature sensor(s)	-30 °C to +140 °C	0.10 °C		
	140 °C to 400 °C	0.20 °C		
	400 °C to 650 °C	0.25 °C		



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
ELECTRICAL EQUIPMENT FOR IEE 16TH/17TH/18TH EDITION WIRING TESTING			Electrical calibrations are performed as a comparison against a reference standard	
<u>LOOP TESTERS</u>	Nominal applied resistances			
AC Resistance at 50 Hz	0.05 Ω 0.10 Ω 0.22 Ω 0.33 Ω 0.5 Ω 1 Ω 5 Ω 10 Ω 100 Ω 1 k Ω	3.9 m Ω 4.2 m Ω 6.0 m Ω 5.6 m Ω 5.7 m Ω 6.6 m Ω 20 m Ω 37 m Ω 1.4 Ω 3.0 Ω		P
<u>CONTINUITY TESTERS</u>				
DC Resistance	0 m Ω to 10 m Ω 10 m Ω to 100 m Ω 0.1 Ω to 1 Ω 1 Ω to 10 Ω 10 Ω to 100 Ω 100 Ω to 1 k Ω 1 k Ω to 10 k Ω 10 k Ω to 100 k Ω 100 k Ω to 1 M Ω	15 $\mu\Omega$ 20 $\mu\Omega$ 25 $\mu\Omega$ 0.35 m Ω 3.0 m Ω 30 m Ω 81 m Ω 1.5 Ω 20 Ω		P
Continuity Current	0 mA to 100 mA 100 mA to 1 A	3.5 μA 0.12 mA		P



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
<u>INSULATION TESTERS</u>				
DC Resistance	10 k Ω to 20 k Ω	0.12 %		P
	20 k Ω to 2 M Ω	0.12%		
	2 M Ω to 4 M Ω	0.12 %		
	4 M Ω to 6 M Ω	0.12 %		
	6 M Ω to 9 M Ω	0.60 %		
	9 M Ω to 20 M Ω	0.85 %		
	20 M Ω to 90 M Ω	0.65 %		
	90 M Ω to 400 M Ω	1.3 %		
	400 M Ω to 800 M Ω	1.2 %		
	800 M Ω to 2 G Ω	1.3 %		
2 G Ω to 10 G Ω	3.0 %			
DC Voltage	50 V	0.80 V		P
	100 V	1.1 V		
	150 V	1.4 V		
	200 V	1.7 V		
	250 V	2.0 V		
	500 V	3.5 V		
	1000 V	6.5 V		
Earth Resistance	0 m Ω to 10 m Ω	15 $\mu\Omega$		P
	10 m Ω to 100 m Ω	20 $\mu\Omega$		
	0.1 Ω to 1 Ω	25 $\mu\Omega$		
	1 Ω to 10 Ω	0.35 m Ω		
	10 Ω to 100 Ω	3.0 m Ω		
	100 Ω to 1 k Ω	30 m Ω		
	1 k Ω to 10 k Ω	81 m Ω		
	10 k Ω to 100 k Ω	1.5 Ω		



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EQUIPMENT FOR IEE 16TH/17TH/18TH EDITION WIRING TESTING (cont'd)			Electrical calibrations are	
<u>RCD TESTERS</u>			performed as a comparison against a reference standard	
Trip time	20 ms to 390 ms 390 ms to 1 s	0.75 ms 9.3 ms		P
Trip Current at 50 Hz	10 mA 15 mA 30 mA 60 mA 100 mA 150 mA 300 mA 500 mA 1 A	110 μ A 170 μ A 280 μ A 520 μ A 770 μ A 1.2 mA 2.4 mA 4.0 mA 8.0 mA		P
AC Voltage Source at 50 Hz	100 V 200 V 230 V 300 V 400 V	0.35 V 0.51 V 0.48 V 0.63 V 0.80 V		P
<u>PORTABLE APPLIANCE TESTERS</u>				
Earth Bond Resistance at 50Hz	0.05 Ω 0.1 Ω 0.17 Ω 0.28 Ω 0.38 Ω 0.54 Ω 1 Ω 5 Ω 10 Ω 100 Ω 1 k Ω	5.0 m Ω 5.0 m Ω 5.6 m Ω 5.6 m Ω 6.1 m Ω 6.6 m Ω 9.0 m Ω 42 m Ω 42 m Ω 375 m Ω 4.1 Ω		P
Earth Continuity and Bond Current at 50Hz	100 mA 200 mA 200 mA to 500 mA 500 mA to 4 A 4 A to 8 A 8 A to 12 A 12 A to 25 A	4.9 mA 5.7 mA 8.5 mA 170 mA 120 mA 150 mA 270 mA		P
Earth Continuity Current DC	10 mA to 100 mA 100 mA to 300 mA	0.60 mA 1.8 mA		
Leakage Current	40 Hz to 1 kHz 0 μ A to 100 μ A 0.1 mA to 1 mA 1 mA to 10 mA 10 mA to 100 mA	60 nA 0.20 μ A 6.5 μ A 65 μ A		P



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EQUIPMENT FOR IEE 16TH/17TH/18TH EDITION WIRING TESTING (cont'd)			Electrical calibrations are performed as a comparison against a reference standard	
Insulation Resistance DC <i>See DC Resistance Insulation Testers</i>				P
Insulation Resistance Test Voltage	50 V 100 V 150 V 200 V 250 V 500 V 1000 V	0.80 V 1.1 V 1.4 V 1.7 V 2.0 V 3.5 V 6.5 V		P
Earth Continuity Resistance <i>See DC Resistance Continuity Testers</i>				
Flash Test Voltage at 50 Hz	1 kV to 1.5 kV (Class 1) 1.5 kV to 3 kV (Class 2)	45 V 80 V		P
Flash Test Current	0.67 mA to 1 mA (Class 1) 0.34 mA to 1 mA (Class 2)	40 μ A 40 μ A		P
Load at 50Hz	49 VA to 7.5 kVA	0.20 VA		P



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
PRESSURE				
Gas pressure (absolute)				
Calibration of pressure indicating instruments and gauges	1.1 kPa to 24 kPa 24 kPa to 120 kPa	75 Pa 95 Pa	Methods consistent with EURAMET CG17. Pressure instruments with an electrical output can be calibrated.	P & S
Gas pressure (gauge)				
Calibration of pressure indicating instruments and gauges	-100 kPa to -4 kPa -4 kPa to -2.0 kPa -2.0 kPa to -200 Pa -200 Pa to 200 Pa 200 Pa to 2 kPa 2 kPa to 200 kPa 200 kPa to 3.4 MPa 3.4 MPa to 7 MPa 7 MPa to 14 MPa	0.015 % + 2.0 Pa 0.045 % + 52 Pa 0.20 % + 0.50 Pa 0.20 % + 0.15 Pa 0.15 % + 0.5 Pa 0.013 % + 1.0 Pa 0.010 % + 12 Pa 0.070 % + 0.20 kPa 0.050 % + 2.5 kPa	Absolute pressures across all gauge pressure ranges can be measured. The measurement uncertainty will include the barometric pressure measurement uncertainty.	P
	-95 kPa to -2.0 kPa -2.0 kPa to -200 Pa -200 Pa to 200 Pa 200 Pa to 2 kPa 2 kPa to 200 kPa 200 kPa to 7 MPa 7 MPa to 14 MPa	0.045 % + 52 Pa 0.20 % + 0.50 Pa 0.20 % + 0.15 Pa 0.20 % + 0.50 Pa 0.025 % + 52 Pa 0.070 % + 1.0 kPa 0.050 % + 2.5 kPa		S
Hydraulic pressure (gauge)				
Calibration of pressure indicating instruments and gauges	300 kPa to 6.0 MPa 6.0 MPa to 120 MPa 120 MPa to 200 MPa	0.010 % + 0.12 kPa 0.010 % 0.020 %		P
	0 kPa to 200 kPa 200 kPa to 7 MPa 7 MPa to 20 MPa 20 MPa to 70 MPa 70 MPa to 200 MPa	0.025 % + 52 Pa 0.070 % + 1.0 kPa 0.050 % + 2.5 kPa 0.025 % + 3.0 kPa 0.025 % + 25 kPa		S



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k = 2$)	Remarks	Location Code
RANGE IN MILLIMETRES AND UNCERTAINTY IN MICROMETRES UNLESS OTHERWISE STATED				
DIMENSIONAL				
Length				
Thread measuring cylinders	BS 5590:1978 and specials 0.1 to 6.5	0.50 on diameter		P
Plain plug gauges (parallel), and cylindrical standards	1 to 50 diameter 50 to 100 diameter 100 to 200 diameter	0.80 1.2 1.5	By comparison with end standards.	
Plain ring gauges (parallel) and setting standards	2 to 50 50 to 100 100 to 150 150 to 200	1.5 2.0 2.5 3.5	Using a horizontal measuring machine and/or end standards	
Screw plug gauges (parallel) including check and setting plugs See Notes 1	1 to 100 diameter 100 to 150 diameter	3.0 on pitch 4.0 diameter	Screw thread gauges are calibrated using the methods based on NPL publication Notes on Applied Science No. 1 "Gauging and Measuring Screw Threads"	P
Screw plug gauges (taper) including check plugs See Notes 1	1 to 100 diameter 100 to 150 diameter	5.0 on pitch 8.0 diameter		
Gauge length and steps	50mm	3.0		
Screw ring gauges (parallel) See Notes 1 and 2	1 to 100 diameter	5.0 on pitch diameter		
Screw pitch	0.2 to 8	2.0		P
Screw flank angle	0° to 52°	5.0 minutes of arc		
Screw thread adjustable calliper gauges (parallel) See Note 3	1 to 100 diameter	See Note 3	By comparison with setting plugs.	P
Length gauges, flat and spherical ended	25 to 575	1.0 + (8.0 x length in m)	By comparison with end standards.	P



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RANGE IN MILLIMETRES AND UNCERTAINTY IN MICROMETRES UNLESS OTHERWISE STATED				
MEASURING INSTRUMENTS AND MACHINES cont.				
Micrometers External	BS 870:2008 0 to 600			P
	Traverse of micrometer screw Flatness of anvils Parallelism of anvils Alignment	2.0 between any points 0.5 1.0 6.0		
Depth	BS 6468:2008 0 to 300	Extension rods 2.0 + (7.0 x length in m)		
		Flatness of measuring faces: 0.5		
		Parallelism of measuring faces: 1.0		
Internal micrometers	BS 959:2008 0 to 300	Heads: 2.0 between any points Extension rods: 2.0 + (8.0 x length in m)		
Bore micrometers (three point)	3 to 50 diameter 50 to 100 diameter 100 to 150 diameter 150 to 200 diameter	4.0 5.0 5.5 6.0	By comparison with setting rings	P
Vernier caliper, height and depth gauges	BS 887:2008 0 to 1000	Overall performance 10 + (30 x length in m)		P
	BS 1643:2008 0 to 1000	Flatness of measuring faces: 5.0		
	BS 6365:2008 0 to 600	Parallelism of measuring faces: 5.0		
		Squareness of measuring faces: 5.0		
Dial gauges and dial test indicators	BS 907:2008 and BS 2795:1981 0 to 50 Discrimination	1.0 0.5		P
Notes for dimensional calibrations				
1. Single start, symmetrical thread forms only. 2. Includes use of check plugs for screw rings from 1 mm to 8mm diameter 3. Functional test of size using setting plugs.				
END				



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Appendix - Calibration and Measurement Capabilities

Introduction

The definitive statement of the accreditation status of a calibration laboratory is the Accreditation Certificate and the associated Schedule of Accreditation. This Schedule of Accreditation is a critical document, as it defines the measurement capabilities, ranges and boundaries of the calibration activities for which the organisation holds accreditation.

Calibration and Measurement Capabilities (CMCs)

The capabilities provided by accredited calibration laboratories are described by the Calibration and Measurement Capability (CMC), which expresses the lowest measurement uncertainty that can be achieved during a calibration. If a particular device under calibration itself contributes significantly to the uncertainty (for example, if it has limited resolution or exhibits significant non-repeatability) then the uncertainty quoted on a calibration certificate will be increased to account for such factors.

The CMC is normally used to describe the uncertainty that appears in an accredited calibration laboratory's schedule of accreditation and is the uncertainty for which the laboratory has been accredited using the procedure that was the subject of assessment. The measurement uncertainty is calculated according to the procedures given in the GUM and is normally stated as an expanded uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of $k = 2$. An accredited laboratory is not permitted to quote an uncertainty that is smaller than the published measurement uncertainty in certificates issued under its accreditation.

Expression of CMCs - symbols and units

It should be noted that the percentage symbol (%) represents the number 0.01. In cases where the measurement uncertainty is stated as a percentage, this is to be interpreted as meaning percentage of the measurand. Thus, for example, a measurement uncertainty of 1.5 % means $1.5 \times 0.01 \times q$, where q is the quantity value.

The notation $Q[a, b]$ stands for the root-sum-square of the terms between brackets: $Q[a, b] = [a^2 + b^2]^{1/2}$