


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p>4446</p> <p>Accredited to ISO/IEC 17025:2017</p>	<h3>AMPP Services Ltd</h3>	
	<p>Issue No: 012 Issue date: 16 August 2024</p>	<p>Contact: Mrs Kelie Lee Tel: +44 (0) 1353 668 518 Fax: +44 (0) 1353 668 845 E-Mail: kelie.lee@ampp-services.co.uk Website: www.ampp-services.co.uk</p>
<p>2D Merlin Court Lancaster Way Business Park Ely Cambridgeshire CB6 3GN</p>		
<p>Testing performed at the above address only</p>		

DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
<p>METAL ALLOYS & METAL PRODUCTS</p> <p>Machined surfaces on components and parts (including critical and sensitive parts but excluding turbine blades)</p> <p>Surface coatings & furnace brazing</p> <p>Titanium alloys</p> <p>Weldments and Brazing</p>	<p><u>Metallurgical Tests</u></p> <p>Metallurgical evaluation of machined surfaces resulting from chip forming machining, electro-chemical machining (ECM), electro-discharge machining (EDM), laser machining and grinding</p> <p>Metallurgical evaluation</p> <p>Alpha case</p> <p>Macro and micro examination in accordance with specified welding & brazing codes</p>	<p>Documented In-house Methods SLP 5 and using evaluation criteria given in the relevant customer specifications.</p> <p>Documented In-house Method SLP 5 and relevant customer specifications.</p> <p>Documented In-house Method SLP 11 based on RPS 323 issue 16 & BAES-WMAT-WI-GEN-MET- 02577 Issue 2 Documented In-house Method SLP 12 based on VOLS:10066156 Issue 01</p> <p>BS EN ISO 9606-1:2017 BS EN ISO 9606-2:2004 BS EN ISO 9606-4:1999 BS ISO 24394:2023 BS EN ISO 17639:2022 RPS 912:Issue 18 AWS D-17.1/D-17.1M:2017-ADM2 BCAR A8-10</p>
<p>END</p>		