


Schedule of Accreditation

Issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p>8452</p> <p>Type A Inspection Body</p> <p>Accredited to ISO/IEC 17020:2012</p>	<p>Hartford Steam Boiler UK Limited</p> <p>Issue No: 017 Issue date: 26 October 2025</p>	
	<p>Chancery Place 50 Brown Street Manchester M2 2JT United Kingdom</p>	<p>Contact: Gavin Edley Tel: +44 (0) 161 817 4750 E-Mail: gavin_edley@hsb.com Website: www.hsb.com</p>
<p>Inspection performed at/from main address only</p>		

DETAIL OF ACCREDITATION

Field of Inspection	Type and Range of Inspection	Methods and Procedures
Boilers and Pressure Vessels	<p>Flexible scope enabling new versions of existing accredited standard test methods to be introduced in accordance with documented in-house procedure QP 10.3-20</p> <p>Design verification, new construction inspection, inspection of repairs and modifications</p>	<p>Details of the specific standards covered please refer to QP 10.3-009</p> <p>PD 5500 - Specification for unfired fusion welded pressure vessels</p> <p>BS 2790 - Specification for the design and manufacture of shell boilers of welded construction</p> <p>BS 1113 - Specification for the design and manufacture of water tube steam generating plant (including superheaters, reheaters and steel tube economisers)</p> <p>EN12952 – Water-Tube boilers and auxiliary installations</p> <p>ASME 1 and ASME VIII - Rules for the construction of power boilers and pressure vessels</p> <p>ASME B16.34 - Valves-Flanged, Threaded and Welded end</p> <p>ANSI B31.1 - Power Piping, ASME Code for pressure piping</p>



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Field of Inspection	Type and Range of Inspection	Methods and Procedures
Boilers and Pressure Vessels (cont'd)	<p>Flexible scope enabling new versions of existing accredited standard test methods to be introduced in accordance with documented in-house procedure (cont'd)</p> <p>Design verification, new construction inspection, inspection of repairs and modifications (cont'd)</p>	<p>Details of the specific standards covered please refer to QP 10.3-009</p> <p>ANSI B31.3 - Process Piping, ASME Code for pressure piping</p> <p>BS EN 13480 Parts 1 to 8 - Metallic Industrial Piping</p> <p>EN 13445 – Parts 1 to 10 Unfired pressure vessels</p>
<p>Nuclear fuelled power plants Geographic locations – UK and manufacturing worldwide.</p> <p>Manufacturing inspection of items of equipment, sub-assemblies and assemblies Geographic locations - world wide</p> <p>Permanent Joining Qualification Tests</p> <ul style="list-style-type: none"> • Welding • Brazing • Roller expansion <p>Permanent Joining personnel Qualification Tests</p> <ul style="list-style-type: none"> • Welding • Brazing • Roller expansion 	<p>Nuclear island components and associated control and safety systems. Inspection of new products and modifications.</p> <p>Inspection of new products Scope to include Materials Pressure Vessels Steam Generators Piping and piping components</p> <p>Verification, approval and certification of Permanent Joining Procedure Qualification tests</p> <p>Verification, approval and certification of permanent joining personnel Qualifications tests</p>	<p>UK Regulations for Nuclear Installations</p> <p>Codes and standards: - ASME Section III Division 1</p> <p>Internal Procedures</p> <p>UK Regulations for Nuclear Installations</p> <p>Codes and standards: - ASME Section III Division 1</p> <p>Internal Procedures</p> <p>In house Procedure QP10.3-10 based on International Standards such as BS EN ISO 15614 and ASME IX</p> <p>In house Procedure QP10.3-10 based on International Standards such as BS EN ISO 9606 and ASME IX</p>



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Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
Pressure Equipment (Safety) Regulations 2016, SI 2016 No 1105 as amended	<i>Regulation 42 and Schedule 1A</i> Schedule 1A Part 2 – Module A2 Internal production control plus supervised pressure equipment checks at random	Category II Equipment	Schedule 2, Final assessment of the pressure equipment, or assembly
	Schedule 2 (21) Approval of permanent joining procedures	Category II Category III Category IV	Approval of procedures for the permanent joining of materials

Note: The inspection of items above are subject to legislative requirements including the appointment of bodies' to carry out conformity assessment. Reference should be made to the relevant Government Departments DBT for information on this and listings of bodies recognised under UK legislation



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**Accreditation for the purpose of Notified Body Activity relating to the Northern Ireland market (CE + UKNI)
taking into account EA-2/17**

Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
Pressure Equipment (Directive 2014/68/EU) implemented in Northern Ireland by the Pressure Equipment (Safety) Regulation 2016	Conformity assessment procedures in accordance with Article 14 of the Directive Annex III.1 Module A2 Internal production control plus supervised pressure equipment checks at random Annex I 3.1.3 Approval of permanent joining procedures	Category II Equipment Category II Category III Category IV	Annex 1, Final assessment of the pressure equipment, or assembly Approval of procedures for the permanent joining of materials

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Directive / Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (as amended).			
ADR/RID, IMDG Code Chapter 6.2.1 Chapter 6.2.2	<ul style="list-style-type: none"> - Type approval - Supervision of manufacture - Initial inspection and test - Surveillance of applicant's in-house inspection service - Periodic Inspection 	<p>UN Pressure Receptacles *</p> <p>Gas Cylinder/Refil Seamless Aluminium Alloy</p> <p>Gas Cylinder/Bundles</p> <p>Gas cylinders/Refillable composite</p> <p>Gas Cyl – Non Refillable</p> <p>Seamless Gas Cyl – Refill</p> <p>Gas cylinders/Refillable S/S Gas cylinders/Refill welded steel</p>	<p>Conformity assessment according to ADR 1.8.7.2, 1.8.7.3, 1.8.7.4, 1.8.7.6 and 1.8.7.7 of the Annexes to 2008/68/EC</p> <p>ISO 7866:2012+Cor1:2014</p> <p>ISO 9809-1:2010 (until 31/12/2026) ISO 9809-1:2019 ISO 9809-2:2010 (until 31/12/2026) ISO 9809-2:2019 ISO 9809-3:2010 (until 31/12/2026) ISO 9809-3:2019 ISO 9809-4:2014 (until 31/12/28) ISO 9809-4:2021 ISO 10961:2010 (until 31/12/2026) ISO 10961:2019</p> <p>ISO 11515: 2013 (until 31/12/2026) ISO 11515:2013 + Amd 1:2018</p> <p>ISO 11118:2015 (until 31/12/2026) ISO 11118:2015+Amd.1:2019</p> <p>ISO 11120: 2015</p> <p>ISO 18172-1:2007 ISO 4706:2008</p>



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ADR/RID, IMDG Code Chapter 6.2.1 Chapter 6.2.2	<ul style="list-style-type: none"> - Type approval - Supervision of manufacture - Initial inspection and test - Surveillance of applicant's in-house inspection service - Periodic Inspection 	UN Pressure Receptacles * Cylinder Valves – Type Testing Quick Release cylinder valves Cylinder Valves – Type Testing Valve protection caps and guards	Conformity assessment according to ADR 1.8.7.2, 1.8.7.3, 1.8.7.4, 1.8.7.6 and 1.8.7.7 of the Annexes to 2008/68/EC Service Equipment ISO 10297:2014+A1:2017 ISO 10297:2024 ISO 17871:2015 ISO 17871:2020 ISO 14246:2014 + A1:2017 ISO 11117:2019 ISO 11117:2008 + Cor 1:2009

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The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (as amended).			
ADR, RID, IMDG Code Chapter 6.2.2.4	- Periodic Inspection	UN Cylinders * Seamless Steel Cylinders Welded CMn Steel Gas Cylinders Cylinder bundles Composite Cylinder Valves	Conformity assessment to 1.8.7.6 of the Annexes to 2008/68/EC <i>~Denotes a withdrawn or superseded standard.</i> <i>'until' denotes the date that application of the specified standard is no longer permitted.</i> ISO 18119:2018 (until 31/12/26) ISO 18119:2018 + A1 2021 ISO 10460:2018 ISO 20475:2018 ISO 11623:2015 ISO 11623:2023 ISO 22434:2006

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The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (as amended).			
ADR, RID, IMDG Code Chapter 6.2.3 & 6.2.4	<ul style="list-style-type: none"> - Type approval - Reassessment of Conformity - Supervision of manufacture - Initial inspection and tests - Surveillance of the in-house inspection service - Periodic Inspection 	<p>Non-UN Pressure Receptacles to referenced standards *</p> <p>Cryogenic Vessels</p> <p>Seamless, hoop-wrapped composite cylinders</p> <p>Fully wrapped composite cylinders</p> <p>Hoop wrapped and fully wrapped carbon composite cylinders and tubes for hydrogen</p> <p>Refillable seamless aluminium alloy cylinders</p> <p>Refillable seamless steel cylinders</p> <p>Refillable welded steel cylinders</p> <p>Refillable seamless steel cylinders and tubes</p>	<p>Conformity assessment according to ADR 1.8.7.2, 1.8.7.3, 1.8.7.4, 1.8.7.6 and 1.8.7.7 of the Annexes to 2008/68/EC</p> <p>EN1251-2: 2000</p> <p>EN 12257:2002</p> <p>EN 12245:2022</p> <p>EN 17339:2020</p> <p>EN ISO 7866:2012 + AC:2014 EN ISO 7866:2012+ A1:2020</p> <p>EN 1964-3:2000</p> <p>EN 13322-1:2003 + A1:2006 EN 13322-1:2024 EN 13322-2:2003 + A1:2006</p> <p>EN ISO 9809-1: 2010 EN ISO 9809-1: 2019 EN ISO 9809-2: 2010 EN ISO 9809-2: 2019 EN ISO 9809-3: 2010 EN ISO 9809-3: 2019 EN ISO 9809-4:2022</p>



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ADR, RID, IMDG Code Chapter 6.2.3 & 6.2.4	<ul style="list-style-type: none"> - Type approval - Reassessment of Conformity - Supervision of manufacture - Initial inspection and tests - Surveillance of the in-house inspection service - Periodic Inspection 	<p>Non-UN Pressure Receptacles to referenced standards *</p> <p>Gas Cylinders / Bundles</p> <p>Non-refillable metallic gas cylinders</p> <p>Welded pressure drums</p> <p>Refillable seamless tubes</p>	<p>Conformity assessment according to ADR 1.8.7.2, 1.8.7.3, 1.8.7.4, 1.8.7.6 and 1.8.7.7 of the Annexes to 2008/68/EC</p> <p>EN ISO 10961:2019</p> <p>EN ISO 11118:2015 (until 31/12/2024)</p> <p>EN ISO 11118:2015+A1:2020</p> <p>EN 14208:2004</p> <p>EN ISO 11120: 2015</p>

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ADR, RID, IMDG Code Chapter 6.2.3 & 6.2.4	- Periodic Inspection	Non-UN Cylinders * Gas cylinders - Seamless steel and seamless aluminium-alloy gas Welded CMn Steel Gas Cylinders Cylinder bundles Composite Cylinder Valves	Conformity assessment to 1.8.7.6 of the Annexes to 2008/68/EC <i>~Denotes a withdrawn or superseded standard.</i> <i>'until' denotes the date that application of the specified standard is no longer permitted.</i> EN ISO 18119:2018: 2018 + A1:2021 EN ISO 10460:2018 EN ISO 20475:2020 EN ISO 11623:2015 EN ISO 11623:2023 EN ISO 22434: 2022

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ADR, RID, IMDG Code Chapter 6.2.3 & 6.2.4	<ul style="list-style-type: none"> - Type approval - Reassessment of Conformity - Supervision of manufacture - Initial inspection and tests - Surveillance of the in-house inspection service - Periodic Inspection 	Non-UN Pressure Receptacles to referenced standards Valves for cryogenic service * Cylinder Valves Safety valves fro cryogenic service Quick release cylinder valves Cylinder Valves Ball Valves Self-closing cylinder valves	Conformity assessment according to ADR 1.8.7.2, 1.8.7.3, 1.8.7.4, 1.8.7.6 and 1.8.7.7 of the Annexes to 2008/68/EC Service Equipment EN 1626:2008 (except v/v cat B) EN ISO 10297:2006 EN ISO 10297:2014 EN ISO 10297:2014+A1:2017 EN 13648-1: 2008 EN ISO 17871:2015 EN ISO 17871:2015+A1:2018 EN ISO 17871:2020 EN ISO 14246:2014 EN ISO 14246:2014: A1:2017 EN ISO 14246:2014: 2022 EN ISO 23826:2021 EN ISO 17879:2017

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The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (as amended).

<p>RID, ADR and the IMDG Code, Chapter 6.7 - Merchant Shipping Regulations 1997</p>	<ul style="list-style-type: none"> - Type Approval - Supervision of construction - Initial inspection and test - Periodic inspection - Intermediate inspection - Exceptional inspection/checks 	<p>Portable Tanks* (Chapter/s (6.7.2, 6.7.3, 6.7.4, 6.7.5) for substances of Class(s) 2 (non-π), 3, 4, 5, 6, 8 & 9</p> <p>IMO Type 1,2,5 & 7 portable tanks</p> <p>UN MEGCs * Offshore Portable Tanks</p> <p>Specification for unfired pressure vessels</p> <p>Design, fabrication, inspection, testing, and certification of pressure vessels</p> <p>Design, manufacture, and testing of pressure vessels and other pressure equipment</p> <p>Testing, inspection and marking of metallic tanks</p> <p>Design and construction of metallic pressure tanks</p> <p>Design, manufacture, identification and testing of Battery Vehicles and MEGCs</p> <p>Offshore Portable Tanks - MSC/Circ.860</p>	<p>PD 5500: 2009 + A2:2010</p> <p>ASME VIII : Div.1 ASME VIII : Div.2</p> <p>AD 2000 (Merkblatt)</p> <p>EN 12972:2018 (from 01/01/2020) EN12972:2018 + A1 2024</p> <p>EN 14025:2008</p> <p>EN 13807:2017</p> <p>ISO 10855-1:2018 ISO 10855-3:2018 DNV 2.7-1 DNV-ST-E271</p> <p>Equipment</p>
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RID, ADR and the IMDG Code, Chapter 6.7 - Merchant Shipping Regulations 1997	<ul style="list-style-type: none"> - Type Approval - Supervision of construction - Initial inspection and test - Periodic inspection - Intermediate inspection - Exceptional inspection/checks 	Portable Tanks* (Chapter/s (6.7.2, 6.7.3, 6.7.4, 6.7.5) for substances of Class(s) 2 (non-π), 3, 4, 5, 6, 8 & 9 IMO Type 1,2,5 & 7 portable tanks UN MEGCs * Offshore Portable Tanks Cryo Valves * Guidelines for the securing arrangements for the transport of road vehicles on RO-RO ships	EN1626:2008 (except v/v cat B) IMO Res A.581(14) (as amended)

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The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (as amended).			
RID, ADR, IMDG Code Chapter 6.8	<ul style="list-style-type: none"> - Type Approval - Supervision of manufacture - Initial inspection and test - Periodic inspection - Intermediate inspection - Exceptional inspection/checks 	<p>Tanks with shells of Metallic Materials * (Chapter 6.8)</p> <p>Tank containers (Onshore & Offshore), MEGCs *, Battery Vehicles *, for substances of Class(s) 3, 4, 5, 6, 8 & 9</p> <p>Testing, inspection and marking of metallic tanks</p> <p>Design and construction of metallic pressure tanks</p> <p>Design, manufacture, identification and testing of Battery Vehicles and MEGCs</p> <p>Product discharge and inlet valves</p> <p>Foot valves</p> <p>Non pressurised balanced footvalve</p> <p>Pressure balanced footvalve</p> <p>Footvalve sizes other than 100mm dia</p>	<p>Conformity assessments in accordance with ADR 1.8.7</p> <p>EN 12972:2018 (until 31/12/2026) EN12972:2018 + A1 2024</p> <p>EN 14025:2013+ A1:2016 (except annex B) EN1 14025:2018 + A1 2020 EN 14025:2023</p> <p>EN 13807:2017</p> <p>Equipment</p> <p>EN 14432: 2014 (until 31/12/26) EN 14432:2023 (until 31/12/2026)</p> <p>EN 14433: 2014 EN 14433:2023</p> <p>EN 13308: 2002</p> <p>EN 13316: 2002</p> <p>EN 16257: 2012</p>



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RID, ADR, IMDG Code Chapter 6.8	<ul style="list-style-type: none"> - Type Approval - Supervision of manufacture - Initial inspection and test - Periodic inspection - Intermediate inspection - Exceptional inspection/checks 	Tanks with shells of Metallic Materials * (Chapter 6.8) Tank containers (Onshore & Offshore), MEGCs *, Battery Vehicles *, for substances of Class(s) 3, 4, 5, 6, 8 & 9 Valves for cryogenic service Guidelines for the securing arrangements for the transport of road vehicles on RO-RO ships	Conformity assessments in accordance with ADR 1.8.7 EN 1626:2018 (except v/v CAT B) IMO Res A.581(14) (as amended)

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The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (as amended)

RID, ADR, IMDG Code Chapter 6.8 TPE	<ul style="list-style-type: none"> - Type Approval - Initial inspection and test - Supervision of manufacture - Initial inspection and test - Periodic inspection - Intermediate inspection - Exceptional inspection/checks 	<p>Tanks with shells of Metallic Materials * (chapter 6.8)</p> <p>Tank containers (Onshore & Offshore)</p> <p>MEGCs</p> <p>Battery Vehicles</p> <p>for substances of Class 2</p> <p>Testing, inspection and marking of metallic tanks</p> <p>Design and construction of metallic pressure tanks</p> <p>Design, fabrication, inspection and testing of large transportable vacuum insulated vessels</p> <p>Design, manufacture, identification and testing of Battery Vehicles and MEGCs</p> <p>Product discharge and inlet valves</p> <p>Foot valves</p>	<p>Conformity assessments in accordance with ADR 1.8.7</p> <p>EN 12972:2018 (from 01/01/2020)</p> <p>EN 14025:2008 EN 14025:2013 EN 14025:2013+ A1:2016 EN14025:2018 + A1:2020 EN 14025:2023</p> <p>EN 13530-2:2002 EN 13530-2:2002 + A1:2004</p> <p>EN 13807:2017</p> <p>Equipment</p> <p>EN 14432: 2014</p> <p>EN 14433: 2014</p>
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Type A
Inspection Body
Accredited to
ISO/IEC 17020:2012

Schedule of Accreditation
issued by
United Kingdom Accreditation Service
2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

Hartford Steam Boiler UK Limited

Issue No: 017 Issue date: 26 October 2025

Inspection performed at/from main address only

Accreditation for the purpose of UK Approved Body Activity in accordance with UKCA Requirements and UKAS Publication GEN 5

Directive / Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment 2009 (as amended)			
RID, ADR, IMDG Code Chapter 6.8 TPE	<ul style="list-style-type: none"> - Type Approval - Initial inspection and test - Supervision of manufacture - Initial inspection and test - Periodic inspection - Intermediate inspection - Exceptional inspection/checks 	Tanks with shells of Metallic Materials * (chapter 6.8) Tank containers (Onshore & Offshore) MEGCs Battery Vehicles for substances of Class 2 Non pressurised balanced footvalve Pressure balanced footvalve Footvalve sizes other than 100mm dia Cryo Valves * Guidelines for the securing arrangements for the transport of road vehicles on RO-RO ships	Conformity assessments in accordance with ADR 1.8.7 EN 13308: 2002 EN 13316: 2002 EN 16257: 2012 EN 1626:2018 (except v/v CAT B) IMO Res A.581(14) (as amended)

Note: The inspection of items marked thus * are subject to legislative requirements including the appointment of 'persons' to carry out inspections. Reference should be made to the VCA Dangerous Goods Office for information on this and listings of bodies recognised under UK legislation.

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