Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK



9327

Type C Inspection Body Accredited to ISO/IEC 17020:2012

Leisure Technical Consultants Ltd

Issue No: 004 Issue date: 18 November 2022

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Inspection performed at/from the above address only

DETAIL OF ACCREDITATION

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Field of Inspection	Type and Range of Inspection	Methods and Procedures	
Inspection and certification of Amusement Devices	In-service annual inspection including:	Documented inspection body developed methods & procedures.	
	Mechanical & Structural - Visual & Testing Civil Engineering – Visual &	HSG 175-Fairground and Amusement parks: Guidance on safe practice (Edition 3 :2017)	
	Testing • Pneumatic - Visual and	BS EN 13814:2019 Fairgrounds and Amusement park machinery and structures.	
	Testing • Hydraulic - Visual and Testing	ISO 17842-3:2015 safety of Amusement rides and amusement devices	
	 Control Systems - Visual and Testing Function tests 	ADSC – Amusement Device Safety Council Safety of Amusement Devices (2008) in service annual inspection	
	Electrical examination and testing	BS 7671:2008+A3:2015 Requirements for Electrical Installations. IET Wiring Regulations	

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Leisure Technical Consultants Ltd

Issue No: 004 Issue date: 18 November 2022

Inspection performed at/from main address only

Field of Inspection	Type and Range of Inspection	Methods and Procedures
Inspection and certification of Amusement Devices (cont'd)	In-service annual inspection including:	Documented inspection body developed methods & procedures.
	Non- Destructive Examination using the following techniques:	
	Magnetic particle Inspection Using Portable Equipment and Black and Fluorescent Inks.	BS EN ISO 9934-1 BS EN ISO 10893-5 BS EN 10228-1 In-house procedure: LTC/PRO/MPI-Y/12
	Liquid Penetrant Inspection: Using Colour contrast manual application: water washable and solvent removable dyes.	BS EN ISO 3452-1 BS EN ISO 10893-4 BS EN 10228-2 In-house procedure: LTC/PRO/DPI/12
	General Eddy Current: Welds	BS EN ISO 15549 BS EN ISO 15548-1 BS EN ISO 17643 In-house procedure: LTC/PRO/EC-W/12
	Visual Inspection	BS EN ISO 17637 In-house procedure: LTC/PRO/VI/12
	Ultrasonic Inspection Manual contact method	BS EN ISO 16810 BS EN 12680-1 BS EN ISO 17635 BS EN ISO 11666 In-house procedure: LTC/PRO/UT- series/12

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