

# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p><b>UKAS</b> CALIBRATION <b>0361</b></p> <p>Accredited to <b>ISO/IEC 17025:2017</b></p>	<p><b>Pennine Instrument Services Limited</b></p> <p>Issue No: 040 Issue date: 30 March 2021</p>	
	<p><b>Unit 3</b> Shepcote Enterprise Park 2 3 Europa Drive Sheffield S9 1XT</p>	<p><b>Contact: Mr G E Bell</b> Tel: +44 (0)1142 730534 Fax: +44 (0)1142 751818 E-Mail: calibration@pennineinstruments.co.uk Website: www.pennineinstruments.co.uk</p>
<p><b>Calibration performed at the above address only</b></p>		

### DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ( $k = 2$ )	Remarks
ELECTRICAL CALIBRATION			
All electrical measurements are carried out using the method of direct comparison or transfer to laboratory reference standards unless otherwise determined in the remarks column. The measurement and generation headings in the first column declare the laboratory's ability to either measure outputs of submitted test items or to generate values as a stimulus for test items which measure.			
DC Voltage Measurement	0 mV to 200 mV 200 mV to 2 V 2 V to 20 V 20 V to 200 V  200 V to 1100 V 1 kV to 4 kV 4 kV to 6 kV 6 kV to 8 kV 8 kV to 10 kV  10 kV to 15 kV 15 kV to 20 kV 20 kV to 25 kV 25 kV to 30 kV 30 kV to 35 kV 45 kV to 40 kV	9.0 ppm + 0.60 $\mu$ V 5.0 ppm 4.0 ppm 7.0 ppm  7.0 ppm 0.49 % + 6.0 V 0.49 % + 6.1 V 0.61 % + 6.3 V 0.60 % + 6.6 V  0.72 % + 35 V 0.72 % + 35 V 0.72 % + 57 V 0.72 % + 68 V 0.72 % + 78 V 0.72 % + 97 V	These values can be generated for the calibration of measuring instruments, Outputs of instruments can be measured directly
Generation	0 mV to 330 mV 330 mV to 3.3 V 3.3 V to 33 V 33 V to 330 V 330 V to 1020 V	13 ppm + 1.6 $\mu$ V 8.0 ppm 9.0 ppm 11 ppm 12 ppm	



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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ( $k = 2$ )	Remarks
AC Voltage Measurement	1 mV to 12 mV 10 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz  12 mV to 120 mV 10 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz 300 kHz to 1 MHz 1 MHz to 2 MHz  120 mV to 1.2 V 10 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz 300 kHz to 1 MHz 1 MHz to 2 MHz  1.2 V to 12 V 10 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz 300 kHz to 2 MHz  12 V to 120 V 10 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz 300 kHz to 1 MHz  120 V to 200 V 10 Hz to 100 Hz 100 Hz to 2 kHz 2 kHz to 10 kHz 10 kHz to 30 kHz 30 kHz to 100 kHz	160 ppm + 0.8 $\mu$ V 100 ppm + 0.8 $\mu$ V 100 ppm + 0.8 $\mu$ V 160 ppm + 0.8 $\mu$ V 250 ppm + 0.8 $\mu$ V 0.63 % + 0.8 $\mu$ V  110 ppm 100 ppm 100 ppm 170 ppm 250 ppm 0.62 % 0.63 % 0.63 %  100 ppm 100 ppm 100 ppm 160 ppm 250 ppm 280 ppm 0.62 % 0.62 %  110 ppm 100 ppm 100 ppm 100 ppm 390 ppm 410 ppm 0.62 %  130 ppm 110 ppm 120 ppm 250 ppm 680 ppm 690 ppm 720 ppm  190 ppm 180 ppm 160 ppm 170 ppm 420 ppm	



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AC Voltage Measurement (cont'd)	200 V to 1100 V 10 Hz to 100 Hz 100 Hz to 2 kHz 2 kHz to 10 kHz 10 kHz to 30 kHz	150 ppm 140 ppm 350 ppm 790 ppm	
AC Voltage Generation	1 kV to 2 kV 50 Hz 2 kV to 4 kV 50 Hz 4 kV to 6 kV 50 Hz 6 kV to 7 kV 50 Hz	0.84 % + 8.4 V 0.84 % + 13 V 0.94 % + 18 V 0.97 % + 19 V	
	7 kV to 10 kV 50 Hz to 60 Hz 10 kV to 15 kV 50 Hz to 60 Hz 15 kV to 20 kV 50 Hz to 60 Hz 20 kV to 25 kV 50 Hz to 60 Hz	0.80 % + 40 V 0.80 % + 59 V 0.80 % + 87 V 0.80 % + 110 V	
	1 mV to 33 mV 33 mV to 33 V	0.060 % + 2.6 $\mu$ V 0.030 %	
	45 Hz to 10 kHz 1 mV to 33 mV 33 mV to 330 V	0.050 % + 2.6 $\mu$ V 0.010 %	
	10 kHz to 20 kHz 1 mV to 33 mV 33 mV to 330 mV 330 mV to 3.3 V 3.3 V to 33 V 33 V to 330 V	0.050 % + 2.6 $\mu$ V 0.020 % 0.010 % 0.010 % 0.010 %	
	20 kHz to 50 kHz 1 mV to 33 mV 33 mV to 330 mV 330 mV to 3.3 V 3.3 V to 33 V 33 V to 330 V	0.050 % + 2.6 $\mu$ V 0.020 % 0.010 % 0.010 % 0.030 %	
	50 kHz to 100 kHz 1 mV to 33 mV 33 mV to 330 mV 330 mV to 3.3 V 3.3 V to 33 V 33 V to 330 V	0.060 % + 2.6 $\mu$ V 0.020 % 0.040 % 0.010 % 0.090 %	



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AC Voltage Generation (cont'd)	<i>100 kHz to 500 kHz</i> 1 mV to 33 mV 33 mV to 330 mV 330 mV to 3.3 V  330 V to 1020 V 45 Hz to 1 kHz 1 kHz to 5 kHz 5 kHz to 10 kHz	0.13 % + 2.6 $\mu$ V 0.20 % 0.20 %  0.010 % 0.010 % 0.030 %	
DC Current Measurement	0 $\mu$ A to 1.2 $\mu$ A 1.2 $\mu$ A to 12 $\mu$ A 12 $\mu$ A to 120 $\mu$ A 0.12 mA to 120 mA 120 mA to 200 mA 0.2 A to 2 A 2 A to 11 A	110 ppm + 0.50 nA 23 ppm + 0.50 nA 18 ppm 16 ppm 17 ppm 65 ppm 140 ppm	
DC Current Generation	0 $\mu$ A to 330 $\mu$ A 0.33 mA to 3.3 mA 3.3 mA to 33 mA 33 mA to 330 mA 0.33 A to 1.1 A 1.1 A to 3 A 3 A to 11 A 11 A to 20.5 A	110 ppm + 3.8 nA 35 ppm 33 ppm 42 ppm 190 ppm 190 ppm 350 ppm 440 ppm	
AC Current Measurement	20.5 A to 150 A 150 A to 1025 A  <i>10 Hz to 1 kHz</i> 2 $\mu$ A to 200 $\mu$ A 0.2 mA to 2 mA 2 mA to 20 mA 20 mA to 200 mA 0.2 A to 2 A  <i>1 kHz to 20 kHz</i> 0.12 mA to 12 mA 12 mA to 120 mA 120 mA to 1.05 A	0.61 % 0.60 %  240 ppm + 17 nA 240 ppm 260 ppm 260 ppm 650 ppm  510 ppm 630 ppm 0.28 %	For the calibration of clamp meters only



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AC Current Measurement (cont'd)	<p><i>1 kHz to 5 kHz</i> 1.05 A to 2 A</p> <p><i>20 Hz to 2 kHz</i> 2 A to 11 A</p> <p><i>2 kHz to 5 kHz</i> 2 A to 11 A</p>	<p>0.16 %</p> <p>660 ppm</p> <p>0.12 %</p>	
AC Current Generation	<p><i>10 Hz to 20 Hz</i> 30 <math>\mu</math>A to 330 <math>\mu</math>A</p> <p>330 <math>\mu</math>A to 3.3 mA 3.3 mA to 33 mA 33 mA to 330 mA</p> <p><i>20 Hz to 45 Hz</i> 30 <math>\mu</math>A to 330 <math>\mu</math>A 330 <math>\mu</math>A to 3.3 mA 3.3 mA to 330 mA</p> <p><i>10 Hz to 45 Hz</i> 330 mA to 1.1 A 1.1 A to 3 A</p> <p><i>45 Hz to 1 kHz</i> 30 <math>\mu</math>A to 330 <math>\mu</math>A 330 <math>\mu</math>A to 3.3 mA 3.3 mA to 330 mA 330 mA to 1.1 A 1.1 A to 3 A</p> <p><i>1 kHz to 5 kHz</i> 30 <math>\mu</math>A to 330 <math>\mu</math>A 330 <math>\mu</math>A to 3.3 mA 3.3 mA to 33 mA 33 mA to 330 mA 330 mA to 1.1 A 1.1 A to 3 A 3 A to 11 A 11 A to 20.5 A</p>	<p>0.15 % + 60 nA</p> <p>0.10 % 0.14 % 0.13 %</p> <p>0.15 % + 60 nA 0.10 % 0.060 %</p> <p>0.050 % 0.04 %</p> <p>0.14 % + 60 nA 0.10 % 0.060 % 0.050 % 0.040 %</p> <p>0.24 % + 60 nA 0.12 % 0.090 % 0.070 % 0.090 % 0.040 % 0.23 % 0.25 %</p>	



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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ( $k = 2$ )	Remarks
AC Current  Generation (cont'd)	<p><i>5 kHz to 10 kHz</i> 30 <math>\mu</math>A to 330 <math>\mu</math>A 330 <math>\mu</math>A to 3.3 mA 3.3 mA to 33 mA 33 mA to 330 mA</p> <p><i>45 Hz to 100 Hz</i> 3 A to 11 A 11 A to 20.5 A</p> <p><i>100 Hz to 1 kHz</i> 3 A to 11 A 11 A to 20.5 A</p> <p><i>10 A to 1025 A</i> 45 Hz to 65 Hz</p> <p>65 Hz to 100 Hz</p>	<p>0.28 % + 60 nA 0.13 % 0.14 % 0.10 %</p> <p>0.060 % 0.080 %</p> <p>0.070 % 0.090 %</p> <p>0.40 %</p> <p>0.90 %</p>	For the calibration of clamp meters only
DC Resistance  Measurement           Generation (sourcing spot values)	<p>0 <math>\Omega</math> to 20 <math>\Omega</math> 20 <math>\Omega</math> to 200 <math>\Omega</math> 200 <math>\Omega</math> to 12 k<math>\Omega</math> 12 k<math>\Omega</math> to 120 k<math>\Omega</math> 0.12 M<math>\Omega</math> to 1.2 M<math>\Omega</math> 1.2 M<math>\Omega</math> to 12 M<math>\Omega</math> 12 M<math>\Omega</math> to 200 M<math>\Omega</math> 200 M<math>\Omega</math> to 2 G<math>\Omega</math></p> <p>0.0001 <math>\Omega</math> 0.001 <math>\Omega</math> 0.01 <math>\Omega</math> 0.1 <math>\Omega</math> 1 <math>\Omega</math> 1.9 <math>\Omega</math> 10 <math>\Omega</math> 19 <math>\Omega</math></p> <p>100 <math>\Omega</math> 190 <math>\Omega</math> 1 k<math>\Omega</math> 1.9 k<math>\Omega</math> 10 k<math>\Omega</math> 19 k<math>\Omega</math></p>	<p>22 ppm + 1.0 <math>\mu\Omega</math> 12 ppm 8.0 ppm 11 ppm 18 ppm 42 ppm 630 ppm 900 ppm</p> <p>660 ppm 290 ppm 180 ppm 80 ppm 28 ppm 28 ppm 11 ppm 12 ppm</p> <p>9.0 ppm 9.0 ppm 6.0 ppm 7.5 ppm 8.5 ppm 9.5 ppm</p>	



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DC Resistance  Generation (sourcing spot values cont'd)	100 k $\Omega$ 190 k $\Omega$ 1 M $\Omega$ 1.9 M $\Omega$ 10 M $\Omega$ 19 M $\Omega$ 100 M $\Omega$	9.0 ppm 9.5 ppm 9.5 ppm 15 ppm 29 ppm 53 ppm 200 ppm	
Range Values	0 $\Omega$ to 11 $\Omega$ 11 $\Omega$ to 33 $\Omega$ 33 $\Omega$ to 110 $\Omega$ 110 $\Omega$ to 330 $\Omega$ 330 $\Omega$ to 1.1 k $\Omega$ 1.1 k $\Omega$ to 3.3 k $\Omega$ 3.3 k $\Omega$ to 11 k $\Omega$ 11 k $\Omega$ to 33 k $\Omega$ 33 k $\Omega$ to 110 k $\Omega$ 110 k $\Omega$ to 330 k $\Omega$ 330 k $\Omega$ to 1.1 M $\Omega$ 1.1 M $\Omega$ to 3.3 M $\Omega$  3.3 M $\Omega$ to 11 M $\Omega$ 11 M $\Omega$ to 33 M $\Omega$ 33 M $\Omega$ to 110 M $\Omega$ 110 M $\Omega$ to 330 M $\Omega$ 330 M $\Omega$ to 1.1 G $\Omega$	71 ppm + 60 $\mu\Omega$ 79 ppm 34 ppm 20 ppm 12 ppm 14 ppm 12 ppm 12 ppm 12 ppm 23 ppm 18 ppm 59 ppm  64 ppm 230 ppm 300 ppm 0.14 % 0.55 %	
DC Power	Voltage: 1 V to 1000 V Current: 10 mA to 20 A 10 mW to 20 kW	500 ppm	
AC Power	Voltage: 1 V to 1000 V Current: 1 A to 1000 A 1 W to 1000 kW	0.70 %	For the calibration of power clamp meters
	50 Hz to 1 kHz Voltage: 1 V to 1000 V Current: 10 mA to 20 A 10 mW to 20 kW	0.21 %	Active and reactive in phase (unity)
	50 Hz to 1 kHz Voltage: 1 V to 1000 V Current: 10 mA to 20 A 10 mW to 20 kW	0.60 %	Reactive power factor -1 to 1
	50 Hz to 1 kHz Voltage: 1 V to 1000 V Current: 1 A to 1000 A 1 W to 1000 kW	0.71 %	For the calibration of power clamp meters



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Phase Angle	50 Hz to 1 kHz 0 ° to 360 °	0.16 °	Source suitable for counters of sufficient resolution.  Measurement capability of stable sources.  Values available for calibration of measuring devices.
Frequency	10 MHz 1 Hz to 3 GHz 0.1 Hz to 100 MHz 0.2 100 MHz to 3 GHz	4.0 in $10^{12}$ 5.0 in $10^{12}$ 5.0 in $10^{12} + 10$ mHz  5.0 in $10^{12}$	
Capacitance Generation	1 kHz 190 pF to 400 pF 0.4 nF to 1.1 nF 1.1 nF to 3.3 nF 3.3 nF to 11 µF 11 µF to 33 µF 33 µF to 110 mF	1.0 % 0.30 % 0.22 % 0.20 % 0.240 % 0.28 %	
Measurement	100 Hz to 1kHz 1 pF to 10 µF	0.12 %	
Temperature Indicators and simulators, calibration by electrical simulation			
Cold junction	21 °C to 25 °C	0.20 °C	For reporting CJ value in ambient conditions for electrical simulation of temperature.
Noble metal thermocouples	0 °C to 1820 °C	0.30 °C	Excluding cold junction compensation Including cold junction compensation
	0 °C to 1820 °C	0.35 °C	
Base metal thermocouples	- 200 °C to - 100 °C	0.25 °C	Excluding cold junction compensation
	- 100 °C to + 1372 °C	0.20 °C	
	- 200 °C to - 100 °C - 100 °C to 120 °C - 120 °C to + 1372 °C	0.25 °C 0.30 °C 0.27 °C	
Resistance sensors (Pt 100)	- 200 °C to + 800 °C	0.020 °C	Including cold junction compensation





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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ( $k = 2$ )	Remarks
17th Edition capability			
Insulation Resistance	10 k $\Omega$ to 5 M $\Omega$ 5 M $\Omega$ to 90 M $\Omega$ 90 M $\Omega$ to 1 G $\Omega$ 1 G $\Omega$ to 10 G $\Omega$	700 ppm 0.36 % 1.2 % 1.4 %	
Insulation Resistance: Voltage measurement	50 V to 1 kV @ 0.5 mA or 1 mA	0.090 %	
Continuity resistance	20 m $\Omega$ to 1 $\Omega$ 1 $\Omega$ to 20 $\Omega$ 100 $\Omega$ 1 k $\Omega$	1.9 % 1.5 % 0.2 % 0.2 %	
Continuity resistance current	0 mA to 320 mA @ 1 $\Omega$	0.62 %	
Loop impedance	50 Hz 0.2 m $\Omega$ to 0.4 $\Omega$ 0.4 $\Omega$ to 0.8 $\Omega$ 0.8 $\Omega$ to 3 $\Omega$ 3 $\Omega$ to 8 $\Omega$ 8 $\Omega$ to 20 $\Omega$ 20 $\Omega$ to 200 $\Omega$ 200 $\Omega$ to 1 k $\Omega$	30 m $\Omega$ 31 m $\Omega$ 32 m $\Omega$ 33 m $\Omega$ 42 m $\Omega$ 210 m $\Omega$ 1.2 $\Omega$	
RCD Trip Current	50 Hz 1 mA to 60 mA 60 mA to 3 A	0.64 % 0.36 %	
RCD Trip time	20 ms to 400 ms 400 ms to 5 s	0.80 ms 8.3 ms	



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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty (k = 2)	Remarks
PAT Testers			
Earth Bond resistance	0.2 Ω to 2 Ω 2 Ω to 8 Ω 8 Ω to 20 Ω 20 Ω to 200 Ω 200 Ω to 1 kΩ	10 mΩ 16 mΩ 29 mΩ 150 mΩ 1.6 Ω	
Earth bond current	0 mA to 300 mA 300 mA to 8 A 8A to 30 A	3.0 % 0.60 % 0.50 %	
Insulation resistance	10 kΩ to 5 MΩ 5 MΩ to 90 MΩ 90 MΩ to 300 MΩ 300 MΩ to 1 GΩ 1 GΩ to 2 GΩ	700 ppm 0.36 % 1.2 % 1.2 % 1.4 %	
Leakage current	50 Hz 1 μA to 10 mA	1.6 %	
Load	50 Hz 0.13 kW	2.5 %	
Flash voltage	1 kV to 1.8 kV 2 kV to 3.6 kV	2.5 % 2.5 %	
Flash current	0.3 mA to 3 mA	4.0 %	
<b>DIMENSIONAL CALIBRATION</b>			
RANGE IN MILLIMETRES AND UNCERTAINTY IN MICROMETRES UNLESS OTHERWISE STATED			
Length			All linear calibrations may also be made in inch units.
Feeler gauges	BS 957:2008 0.02 to 1.00	3.0	
Gap Gauges (Plain parallel)	BS 969:2008 0.5 to 100 100 to 200 200 to 300	1.0 2.0 4.0	
Length Gauges, Flat and Spherical-ended (excluding length bars)	0 to 3000 Diameter:	1.0 + (8.0 x length in m)	By comparison with reference standards



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Plain Plug Gauges (parallel) cylindrical setting standards and rollers	1 to 50 50 to 100 100 to 200 200 to 300	0.80 1.0 1.5 2.5	By comparison with reference standards
Plain ring gauges (parallel)	5 to 15 15 to 50 50 to 100 100 to 150 150 to 200 200 to 500	2.0 1.8 2.0 2.5 3.0 8.0	By comparison with reference standards
Measuring Instruments and Equipment			
Dial gauges	BS 907:2008 and BS 2795:1981 0 to 50	1.0	
Micrometers External	BS 870:2008 0 to 600	Heads: 2.0 between any two points Setting and extension rods: 1.0 + (8.0 x length in m)	
Internal	BS 959:2008 0 to 1000		
Depth	BS 6468:2008 0 to 300		
Vernier caliper gauges	BS 887:2008 0 to 1000		
Vernier depth gauges	BS 6365:2008 0 to 600	Overall performance 10 + (30 x length in m)	
Vernier height gauges	BS 1643:2008 (withdrawn) ISO13225:2012 0 to 1000		
AIR VELOCITY			Method by comparison using an open jet wind tunnel
Calibration of anemometers and pitot tubes with a digital display	0.3 m/s to 0.8 m/s 0.8 m/s to 1.5 m/s 1.5 m/s to 3 m/s 3 m/s to 5 m/s 5 m/s to 6 m/s 6 m/s to 7 m/s 7 m/s to 9 m/s 9 m/s to 11 m/s 11 m/s to 21 m/s 21 m/s to 26 m/s 26 m/s to 30 m/s	0.13 m/s 0.14 m/s 0.19 m/s 0.26 m/s 0.32 m/s 0.29 m/s 0.40 m/s 0.46 m/s 0.65 m/s 0.74 m/s 0.92 m/s	Calibration of devices up to 100 mm diameter may be undertaken



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<b>PRESSURE</b>			Methods consistent with EURAMET CG3
<u>Hydraulic pressure (gauge)</u>			
Calibration of pressure indicating instruments and gauges	140 kPa to 410 kPa 410 kPa to 4.1 MPa 4.1 MPa to 289 MPa	0.016 % + 55 Pa 0.011 % 0.010 %	Calibration of pressure measuring devices with an electrical output may be undertaken.
<u>Hydraulic pressure (absolute)</u>			
Calibration of pressure indicating instruments and gauges	240 kPa to 510 kPa 510 kPa to 4.2 MPa 4.2 MPa to 289 MPa	0.016 % + 56 Pa 0.011 % + 12 Pa 0.010 % + 12 Pa	
<u>Gas pressure (gauge)</u>			
Calibration of pressure indicating instruments and gauges	-90 kPa to -1.5 kPa 0 to 800 Pa 800 Pa to 1.5 kPa 1.5 kPa to 200 kPa 200 kPa to 350 kPa 250 kPa to 7.1 MPa	0.0095 % + 0.17 Pa 9 Pa 10 Pa 0.0075 % + 0.17 Pa 0.022 % + 78 Pa 0.022 % + 70 Pa	
<u>Gas pressure (absolute)</u>			
Calibration of pressure indicating instruments and gauges	10 kPa to 80 kPa 80 kPa to 115 kPa 115 kPa to 315 kPa 315 kPa to 350 kPa 350 kPa to 7.2 MPa	0.0095 % + 12 Pa 12 Pa 0.0095 % + 12 Pa 0.022 % + 79 Pa 0.022 % + 71 Pa	
<b>END</b>			



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**Appendix - Calibration and Measurement Capabilities**

**Introduction**

The definitive statement of the accreditation status of a calibration laboratory is the Accreditation Certificate and the associated Schedule of Accreditation. This Schedule of Accreditation is a critical document, as it defines the measurement capabilities, ranges and boundaries of the calibration activities for which the organisation holds accreditation.

**Calibration and Measurement Capabilities (CMCs)**

The capabilities provided by accredited calibration laboratories are described by the Calibration and Measurement Capability (CMC), which expresses the lowest uncertainty of measurement that can be achieved during a calibration. If a particular device under calibration itself contributes significantly to the uncertainty (for example, if it has limited resolution or exhibits significant non-repeatability) then the uncertainty quoted on a calibration certificate will be increased to account for such factors. The CIPM-ILAC definition of the CMC is as follows:

A CMC is a calibration and measurement capability available to customers under normal conditions:

- (a) as published in the BIPM key comparison database (KCDB) of the CIPM MRA; or
- (b) as described in the laboratory's scope of accreditation granted by a signatory to the ILAC Arrangement.

The CMC is normally used to describe the uncertainty that appears in an accredited calibration laboratory's schedule of accreditation and is the uncertainty for which the laboratory has been accredited using the procedure that was the subject of assessment. The CMC is calculated according to the procedures given in M3003 and is normally stated as an expanded uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of  $k = 2$ . An accredited laboratory is not permitted to quote an uncertainty that is smaller than the published CMC in certificates issued under its accreditation.

The CMC may be described using various methods in the Schedule of Accreditation:

As a single value that is valid throughout the range.

As an explicit function of the measurand or of a parameter (see below).

As a range of values. The range is stated such that the customer can make a reasonable estimate of the likely uncertainty at any point within the range.

As a matrix or table where the CMCs depend on the values of the measurand and a further quantity.

In graphical form, providing there is sufficient resolution on each axis to obtain at least two significant figures for the CMC.

**Expression of CMCs - symbols and units**

In general, only units of the SI and those units recognised for use with the SI are used to express the values of quantities and of the associated CMCs. Nevertheless, other commonly used units may be used where considered appropriate for the intended audience. For example, the term "ppm" (part per million) is frequently used by manufacturers of test and measurement equipment to specify the performance of their products. Terms like this may be used in Schedules of Accreditation where they are in common use and understood by the users of such equipment, providing their use does not introduce any ambiguity in the capability that is being described.

When the CMC is expressed as an explicit function of the measurand or of a parameter, this often comprises a relative term (e.g., percentage) and an absolute term, i.e. one expressed in the same units as those of the measurand. This form of expression is used to describe the capability that can be achieved over a range of values. Some examples are shown below. It should be noted that these expressions are *not* mathematical formulae but are instead written in a commonly used shorthand for expressing uncertainties - therefore, for purposes of clarity, an indication of how they are to be interpreted is also provided below.

DC voltage, 100 mV to 1 V: 0.0025 % + 5.0  $\mu$ V

Over the range 100 mV to 1 V, the CMC is 0.0025 %·V + 5.0  $\mu$ V, where V is the measured voltage.

Hydraulic pressure, 0.5 MPa to 140 MPa: 0.0036 % + 0.12 ppm/MPa + 4.0 Pa

Over the range 0.5 MPa to 140 MPa, the CMC is 0.0036 %·p + (0.12·10<sup>-6</sup>·p·10<sup>-6</sup>) + 4.0 Pa, where p is the measured pressure in Pa.

It should be noted that the percentage symbol (%) simply represents the number 0.01. In cases where the CMC is stated only as a percentage, this is to be interpreted as meaning percentage of the measured value or indication.

Thus, for example, a CMC of 1.5 % means 1.5 · 0.01 · i, where i is the instrument indication.