

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p>0440</p> <p>Accredited to ISO/IEC 17025:2005</p>	<h3>Wortley Standards Limited</h3> <p>Issue No: 017 Issue date: 17 March 2017</p>	
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<p>Calibration performed at the above address only</p>		

DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ($k=2$)	Remarks
<p>RANGE IN MILLIMETRES AND UNCERTAINTY IN MICROMETRES UNLESS OTHERWISE STATED</p>			
<p>LENGTH</p>			
Plain plug gauges (parallel), cylindrical setting standards, pin gauges and rollers	1 to 100 diameter	1.0	<p>NOTES</p> <p>Note 1 Simple height gauges - vernier, dial and digital instruments designed only for measuring distances parallel to the beam.</p> <p>Note 2 Conformance statements cannot be made against specifications whose magnitudes are smaller than the specified CMC values</p>
	100 to 150	1.5	
	150 to 200	2.0	
	200 to 300	3.0	
Plain ring gauges (parallel) and setting standards	5 to 25 diameter	1.0	
	25 to 50	1.5	
	50 to 100	2.0	
	100 to 150	2.5	
	150 to 200	3.0	
Plain gap gauges (parallel)	200 to 300	3.5	
	5 to 100	3.0	
	100 to 200	5.0	
	200 to 300	8.0	
<p>MEASURING INSTRUMENTS AND MACHINES</p>			
Micrometers External Internal Depth	As BS 870:2008	<p>Heads: 2.0 between any two points</p> <p>Setting and extension rods: 1.0 + (8.0 x length in m)</p>	
	0 to 1000		
	As BS 959:2008		
	0 to 900	<p>Overall performance 2.0 between any two points</p>	
	As BS 6468:2008		
	0 to 450		
Micrometer heads	As BS 1734:1951	1.0	
	0 to 100		
Bench micrometer	As NPL MOY/SCMI 22		
	0 to 100		



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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ($k=2$)	Remarks
RANGE IN MILLIMETRES AND UNCERTAINTY IN MICROMETRES UNLESS OTHERWISE STATED			
Vernier caliper, height and depth gauges	As BS 887:2008 0 to 1500 As BS 1643:2008 withdrawn 0 to 1200 As BS 6365: 2008 0 to 600	Overall performance $10 + (30 \times \text{length in m})$	
Height gauges - (Simple) including vernier, dial and digital types (See note 1 and note 2)	As BS EN ISO 13225:2012 (0 to 1200)	Length measurement error (E): $10 + (30 \times \text{length in metres})$	
Dial gauges and dial test indicators	As BS 907:2008 and BS 2795:1981 0 to 50	1.0	
Feeler Gauges	As BS 957:2008 0.03 to 1.00	1.0	
END			