


# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <b>0637</b>  Accredited to <b>ISO/IEC 17025:2005</b>	<b>Quality Control Technology Ltd</b>	
	<b>Issue No: 018</b>	<b>Issue date: 15 October 2018</b>
	<b>West Side Park Belmore Way Derby DE21 7AZ</b>	<b>Contact: Mr D Brightman Tel: +44 (0) 1332 572 882 Fax: +44 (0) 1332 571 135 E-Mail: sales@cmmsales.co.uk Website: www.cmmsales.co.uk</b>

**Calibration performed by the Organisation at the locations specified below**

### Locations covered by the organisation and their relevant activities

#### Laboratory locations:

Location details		Activity	Location code
<b>Address</b> West Side Park Belmore Way Derby DE21 7AZ	<b>Local contact</b> Mr D Brightman	Dimensional	A

#### Site activities performed away from the locations listed above:

Location details		Activity	Location code
At customers' premises	Mr D Brightman	Dimensional	B



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DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ( $k=2$ )	Remarks	Location Code
MEASURING INSTRUMENTS AND MACHINES				
Performance verification of Cartesian co-ordinate measuring machines	ISO 10360-2:2001 0 mm to 1925 mm (longest diagonal using end standards)	0.40 + (1.7 x length in metres) $\mu\text{m}$		B
	Single stylus probing test - Form Using a 10 mm to 50 mm diameter test sphere	0.36 $\mu\text{m}$		
Performance verification of Cartesian co-ordinate measuring machines	ISO 10360-2:2009 – CMM's for measuring linear dimensions 0 mm to 1925 mm (longest diagonal using end standards)	0.40 + (1.7 x length in metres) $\mu\text{m}$		B
	ISO 10360-5:2010 - single stylus probing test - Form Using a 10 mm to 50 mm diameter test sphere	0.36 $\mu\text{m}$		
END				