

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 0637 Accredited to ISO/IEC 17025:2017	Quality Control Technology Ltd Issue No: 026 Issue date: 24 January 2025	
	West Side Park Belmore Way Derby DE21 7AZ	Contact: Mr Lee Holland Tel: +44 (0) 1332 572 882 E-Mail: sales@qctderby.co.uk Website: www.cmmsales.co.uk
Calibration performed by the Organisation at the locations specified below		

Locations covered by the organisation and their relevant activities

Laboratory locations:

Location details	Activity	Location code
Address West Side Park Belmore Way Derby DE21 7AZ	Local contact Mr Lee Holland	Dimensional
		A

Site activities performed away from the locations listed above:

Location details	Activity	Location code
At customers premises	Mr Lee Holland	Dimensional
		B



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Calibration and Measurement Capability (CMC)

Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty ($k=2$)	Remarks	Location Code
MEASURING INSTRUMENTS AND MACHINES Performance verification of Cartesian co-ordinate measuring machines (CMM)	Length measurement: E_L 0 to 1925 mm (longest diagonal)	$0.26 + (1.2 \times \text{length in m}) \mu\text{m}$	ISO 10360-2:2009 Using end standards.	B
	Single stylus probing test: $P_{\text{Form.Sph.1}\times 25\text{;SS:Tact}}$ $P_{\text{Size.Sph.1}\times 25\text{;SS:Tact}}$	0.26 μm 1.0 μm	ISO 10360-5:2020 Using a 10 mm to 51 mm diameter test sphere. Test value uncertainties calculated in line with ISO/TS 17865:2016.	
	Single stylus probing test: P_{FTU}	0.36 μm	ISO 10360-5:2010 (withdrawn) Using a 10 mm to 50 mm test sphere.	
END				



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Appendix - Calibration and Measurement Capabilities

Introduction

The definitive statement of the accreditation status of a calibration laboratory is the Accreditation Certificate and the associated Schedule of Accreditation. This Schedule of Accreditation is a critical document, as it defines the measurement capabilities, ranges and boundaries of the calibration activities for which the organisation holds accreditation.

Calibration and Measurement Capabilities (CMCs)

The capabilities provided by accredited calibration laboratories are described by the Calibration and Measurement Capability (CMC), which expresses the lowest measurement uncertainty that can be achieved during a calibration. If a particular device under calibration itself contributes significantly to the uncertainty (for example, if it has limited resolution or exhibits significant non-repeatability) then the uncertainty quoted on a calibration certificate will be increased to account for such factors.

The CMC is normally used to describe the uncertainty that appears in an accredited calibration laboratory's schedule of accreditation and is the uncertainty for which the laboratory has been accredited using the procedure that was the subject of assessment. The measurement uncertainty is calculated according to the procedures given in the GUM and is normally stated as an expanded uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of $k = 2$. An accredited laboratory is not permitted to quote an uncertainty that is smaller than the published measurement uncertainty in certificates issued under its accreditation.

Expression of CMCs - symbols and units

It should be noted that the percentage symbol (%) represents the number 0.01. In cases where the measurement uncertainty is stated as a percentage, this is to be interpreted as meaning percentage of the measurand. Thus, for example, a measurement uncertainty of 1.5 % means $1.5 \times 0.01 \times q$, where q is the quantity value.

The notation $Q[a, b]$ stands for the root-sum-square of the terms between brackets: $Q[a, b] = [a^2 + b^2]^{1/2}$