

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p>UKAS CALIBRATION</p> <p>10121</p> <p>Accredited to ISO/IEC 17025:2017</p>	<p>Millbrook Proving Ground Ltd</p> <p>Issue No: 008 Issue date: 04 October 2021</p>	
	<p>Calibration Laboratory Aston Way Leyland Preston Lancashire PR26 7TZ</p>	<p>Contact: Mr Alan Pennington Tel: +44 (0)1772 425483 Fax: +44 (0)1772 621466 E-Mail: alan.pennington@millbrook.co.uk Website: www.millbrook.co.uk</p>
<p>Calibration performed at the above address only</p>		

Calibration and Measurement Capability (CMC)

Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty (k = 2)	Remarks
ELECTRICAL			Electrical calibrations are performed as a comparison against a reference standard
DC RESISTANCE	0 Ω to 1 Ω 1 Ω to 20 Ω 20 Ω to 200 Ω 200 Ω to 2 kΩ 2 kΩ to 20 kΩ 20 kΩ to 200 kΩ 200 kΩ to 2 MΩ 2 MΩ to 20 MΩ 20 MΩ to 200 MΩ	190 μΩ 25 μΩ/Ω + 180 μΩ 14 μΩ/Ω + 770 μΩ 14 μΩ/Ω + 5.7 mΩ 14 μΩ/Ω + 57 mΩ 14 μΩ/Ω + 1.1 Ω 19 μΩ/Ω + 21 Ω 38 μΩ/Ω + 340 Ω 490 μΩ/Ω + 19 kΩ	These values can be both measured and generated, the uncertainties listed are appropriate for the calibration of suitably stable sources and measuring devices of sufficient resolution.
DC VOLTAGE	0 mV to 10 mV 10 mV to 200 mV 200 mV to 2 V 2 V to 20 V 20 V to 200 V 200 V to 1000 V	1.5 μV 13 μV/V + 1.4 μV 10 μV/V + 3.5 μV 8.8 μV/V + 26 μV 11 μV/V + 380 μV 13 μV/V + 3.9 mV	
DC CURRENT	0 μA to 10 μA 10 μA to 200 μA 200 μA to 2 mA 2 mA to 20 mA 20 mA to 200 mA 200 mA to 2 A	4.1 nA 72 μA/A + 4.0 nA 72 μA/A + 21 nA 72 μA/A + 270 nA 130 μA/A + 2.8 μA 180 μA/A + 48 μA	
AC VOLTAGE	2 mV to 100 mV 20 Hz to 40 Hz 40 Hz to 2 kHz 2 kHz to 20 kHz 20 kHz to 100 kHz 100 mV to 200 mV 20 Hz to 40 Hz 40 Hz to 2 kHz 2 kHz to 20 kHz 20 kHz to 100 kHz	26 μV 23 μV 33 μV 67 μV 320 μV/V + 26 μV 300 μV/V + 23 μV 470 μV/V + 33 μV 0.19 % + 67 μV	



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty (k = 2)	Remarks	
AC VOLTAGE continued	200 mV to 2 V 20 Hz to 40 Hz 40 Hz to 20 kHz 20 kHz to 100 kHz	260 μ V/V +140 μ V 250 μ V/V + 170 μ V 0.12 % + 670 μ V	These values can be both measured and generated, the uncertainties listed are appropriate for the calibration of suitably stable sources and measuring devices of sufficient resolution.	
	2 V to 20 V 20 Hz to 40 Hz 40 Hz to 20 kHz 20 kHz to 100 kHz	260 μ V/V +1.5 mV 250 μ V/V + 2.3 mV 0.12 % + 6.5 mV		
	20 V to 200 V 20 Hz to 40 Hz 40 Hz to 20 kHz 20 kHz to 100 kHz	260 μ V/V +15 mV 250 μ V/V + 18 mV 0.12 % + 62 mV		
	200 V to 1000 V 50 Hz to 2 kHz 2 kHz to 20 kHz	300 μ V/V +140 mV 470 μ V/V + 910 mV		
AC CURRENT	100 nA to 200 μ A 10 Hz to 1 kHz 1 kHz to 5 kHz	240 μ A/A + 28 nA 240 μ A/A + 65 nA		
	200 μ A to 2 mA 10 Hz to 1 kHz 1 kHz to 5 kHz	240 μ A/A + 280 nA 240 μ A/A + 650 nA		
	2 mA to 20 mA 10 Hz to 1 kHz 1 kHz to 5 kHz	240 μ A/A + 2.6 μ A 240 μ A/A + 6.5 μ A		
	20 mA to 200 mA 10 Hz to 1 kHz 1 kHz to 5 kHz	240 μ A/A + 27 μ A 240 μ A/A + 65 μ A		
	200 mA to 2 A 10 Hz to 1 kHz 1 kHz to 5 kHz	580 μ A/A + 570 μ A 0.18 % + 1.2 mA		
DC HIGH CURRENT	2 A to 3.2 A 3.2 A to 10 .5 A 10.5 A to 20 A	700 μ A/A + 1.1 mA 640 μ A/A + 2.5 mA 640 μ A/A + 5.6 mA		These values can be or simulated using a multi turn coil generated, the uncertainties listed are appropriate for the calibration of suitably stable measuring devices of sufficient resolution.
	20 A to 32 A 32 A to 105 A 105 A to 200 A 200 A to 525 A 525 A to 1000 A	0.25 % + 6.3 mA 0.24 % + 17 mA 0.24 % + 54 mA 0.24 % + 82 mA 0.24 % + 270 mA		



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty (k = 2)	Remarks
AC HIGH CURRENT	<i>10 Hz to 3 kHz</i> 2 A to 3.2 A 3.2 A to 10 .5 A 10.5 A to 20 A 20 A to 32 A 10 Hz to 100 Hz 100 Hz to 440 Hz 32 A to 200 A 10 Hz to 100 Hz 100 Hz to 400 Hz 200 A to 1000 A 10 Hz to 100 Hz	0.12 % + 860 μA 0.23 % + 4.3 mA 0.23 % + 8.4 mA 0.33 % + 13 mA 0.93 % + 33 mA 0.33 % + 110 mA 0.81 % + 290 mA 0.34 % + 540 mA	These values can be or simulated using a multi turn coil generated, the uncertainties listed are appropriate for the calibration of suitably stable measuring devices of sufficient resolution.
FREQUENCY	0.1 Hz to 10 MHz	4.0 in 10 ⁷	Generation and Measurement
TIME INTERVAL	0 s to 1 hr	4 ms	Measurement of elapsed time
ACCELERATION TRANSDUCERS – Sinusoidal Reference (precision) grades <u>Piezoelectric Type</u> Transducer at 20°C: High frequency test	Nominal peak acceleration 10 ms ⁻² to 60 ms ⁻² Transducer mass 0 grams to 80 grams Charge sensitivity 0.08 pC/ms ⁻² to 0.30 pC/ms ⁻² 20 Hz to 10 000 Hz Transducer mass 80 grams to 600 grams Charge sensitivity 0.30 pC/ms ⁻² to 2.0 pC/ms ⁻² 20 Hz to 10 000 Hz	0.60 % 1.0 %	Calibration of charge sensitivity by comparison with a single ended (precision grade) transducer



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty (k = 2)	Remarks
ACCELERATION TRANSDUCERS – Sinusoidal continued			
Low frequency test	Charge sensitivity > 0.08 pC/ms ² 2 Hz to 20 Hz	1.5 %	Calibration of transducer and signal conditioner systems can also be undertaken
Transducer and associated signal conditioner at 20 °C:			
High frequency test	Transducer mass 0 grams to 80 grams Voltage sensitivity 8 mV/ms ² to 150 mV/ms ² 20 Hz to 10 000 Hz	0.70 %	
	Transducer mass 80 grams to 600 grams Voltage sensitivity 8 mV/ms ² to 150 mV/ms ² 20 Hz to 10000 Hz	1.0 %	
Low frequency test	Sensitivity 3.0 mV/ms ² to 150 mV/ms ² 1 Hz to 20 Hz	2.0 %	
<u>Integral electronics type</u>			
Transducer at 20 °C:	Nominal peak acceleration 10 ms ⁻² to 60 ms ⁻²		
High frequency test	Transducer voltage sensitivity 0.12 mV/ms ² to 150 mV/ms ² 20 Hz to 5 kHz 6.3 kHz to 10 kHz	0.70 % 2.0 %	
Low Frequency test	Transducer voltage sensitivity 0.25 mV/ms ² to 1000 mV/ms ² 2 Hz to 20 Hz	2.0 %	



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty (k = 2)	Remarks
ACCELERATION TRANSDUCERS – Sinusoidal continued			
<u>Piezoelectric Type</u>			
Working (non-precision) grades			
Transducer at 20 °C	Nominal peak acceleration 1 ms ⁻² to 350 ms ⁻²		Calibration of charge sensitivity by comparison with a reference (precision grade) transducer. System calibrations comprising transducer (tx), signal conditioner and power supply can be undertaken within the quoted uncertainties.
High frequency test	Sensitivity (tx) or (system) 0.01 pC/ms ⁻² to 1000 pC/ms ⁻² (tx), 1.2 mV/ms ⁻² to 1000 mV/ms ⁻² (system) 20 Hz to 5000 Hz	1.5 %	
Low Frequency Test	Nominal peak acceleration 1 Hz: 1 ms ⁻² to 1.5 ms ⁻² 2 Hz to 4 Hz: 1 ms ⁻² to 5.0 ms ⁻² 5 Hz to 20 Hz: 1 ms ⁻² to 20 ms ⁻²		
	Sensitivity (tx) 0.300 pC/ms ⁻² to 1000 pC/ms ⁻² 1 Hz	2.0 %	
	0.085 pC/ms ⁻² to 1000 pC/ms ⁻² 2 Hz to 4 Hz	1.5 %	
	Sensitivity (system) 0.025 pC/ms ⁻² to 1000 pC/ms ⁻² 5 Hz to 20 Hz	1.5 %	
	30 mV/ms ⁻² to 1000 mV/ms ⁻² 1 Hz	2.0 %	
	8.5 mV/ms ⁻² to 1000 mV/ms ⁻² 2 Hz to 4 Hz	1.5 %	
	2.5 mV/ms ⁻² to 1000 mV/ms ⁻² 5 Hz to 20 Hz	1.5 %	



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Measured Quantity Instrument or Gauge	Range	Expanded Measurement Uncertainty (k = 2)	Remarks
<p>ACCELERATION TRANSDUCERS – Sinusoidal continued</p> <p>Transducer at any temperature from - 50 °C to + 200 °C:</p> <p><u>Piezoresistive or strain-gauge type</u></p> <p>Working (non-precision) grades</p> <p>Transducer at 20 °C:</p> <p>High frequency test</p> <p>Low frequency test</p>	<p>Nominal peak acceleration 1 ms⁻² to 40 ms⁻²</p> <p>Sensitivity (tx) or (system) 0.01 pC/ms⁻² to 1000 pC/ms⁻² (tx), 1.2 mV/ms⁻² to 1000 mV/ms⁻² (system)</p> <p>20 Hz to 630 Hz</p> <p>Nominal peak acceleration 1 ms⁻² to 350 ms⁻²</p> <p>Sensitivity (tx) or (system) 0.02 mV/ms⁻² to 1000 mV/ms⁻² (tx), 1.2 mV/ms⁻² to 1000 mV/ms⁻² (system)</p> <p>20 Hz to 5000 Hz</p> <p>Nominal peak acceleration 1 Hz: 1 ms⁻² to 1.5 ms⁻²</p>	<p>2.0 %</p> <p>2.0 %</p>	<p>Calibration of voltage sensitivity by comparison with a reference (precision grade) transducer. System calibrations comprising transducer (tx), signal conditioner and power supply can be undertaken within the quoted uncertainties.</p>



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ACCELERATION TRANSDUCERS – Sinusoidal continued			
<u>Piezoresistive or strain-gauge type</u> (cont'd)			
Working (non-precision) grades (cont'd)			
Low frequency test (cont'd)	Sensitivity (tx)		
	0.60 mV/ms ⁻² to 1000 mV/ms ⁻² 1 Hz	2.0 %	
	0.17 mV/ms ⁻² to 1000 mV/ms ⁻² 2 Hz to 4 Hz	2.0 %	
	0.05 mV/ms ⁻² to 1000 mV/ms ⁻² 5 Hz to 20 Hz	2.0 %	
	Sensitivity (system)		
	30 mV/ms ⁻² to 1000 mV/ms ⁻² 1 Hz	2.0 %	
	8.5 mV/ms ⁻² to 1000 mV/ms ⁻² 2 Hz to 4 Hz	2.0 %	
	2.5 mV/ms ⁻² to 1000 mV/ms ⁻² 5 Hz to 20 Hz	2.0 %	
Transducer at any temperature from - 50 °C to + 200 °C:	Nominal peak acceleration 1 ms ⁻² to 40 ms ⁻²		
	Sensitivity (tx) or (system)		
	0.02 mV/ms ⁻² to 1000 mV/ms ⁻² (tx)		
	1.2 mV/ms ⁻² to 1000 mV/ms ⁻² (system)		
	20 Hz to 630 Hz	2.5 %	
<u>Integral electronics type</u> Transducer at 20 °C:	Nominal peak acceleration 1 ms ⁻² to 350 ms ⁻²		
High frequency test	Sensitivity (tx) or (system)		
	0.12 mV/ms ⁻² to 1000 mV/ms ⁻² (tx),		
	1.2 mV/ms ⁻² to 1000 mV/ms ⁻² (system)		
	20 Hz to 5000 Hz	2.0 %	Calibration of voltage sensitivity by comparison with a reference (precision grade) transducer. System calibrations comprising transducer (tx), signal conditioner and power supply can be undertaken within the stated CMCs.



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ACCELERATION TRANSDUCERS - Sinusoidal (cont'd) <u>Integral electronics type</u> (cont'd) Working (non-precision) grades (cont'd) Low frequency test	Nominal peak acceleration 1 Hz: 1 ms ⁻² to 1.5 ms ⁻² 2 Hz to 4 Hz: 1 ms ⁻² to 5.0 ms ⁻² 5 Hz to 20 Hz: 1 ms ⁻² to 20 ms ⁻²		
	Sensitivity (tx) 3.0 mV/ms ⁻² to 1000 mV/ms ⁻² 1 Hz	2.0 %	
	0.85 mV/ms ⁻² to 1000 mV/ms ⁻² 2 Hz to 4 Hz	2.0 %	
	0.25 mV/ms ⁻² to 1000 mV/ms ⁻² 5 Hz to 20 Hz	2.0 %	
	Sensitivity (system) 30 mV/ms ⁻² to 1000 mV/ms ⁻² 1 Hz	2.0 %	
	8.5 mV/ms ⁻² to 1000 mV/ms ⁻² 2 Hz to 4 Hz	2.0 %	
	2.5 mV/ms ⁻² to 1000 mV/ms ⁻² 5 Hz to 20 Hz	2.0 %	
Transducer at any temperature from - 50 °C to + 200 °C:	Nominal peak acceleration 1 ms ⁻² to 40 ms ⁻² Sensitivity 0.12 mV/ms ⁻² to 1000 mV/ms ⁻² (tx), 1.2 mV/ms ⁻² to 1000 mV/ms ⁻² (system)		
	20 Hz to 630 Hz	2.5 %	



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<p>ACCELERATION TRANSDUCERS - SHOCK CALIBRATION</p> <p>Working (non-precision) grades</p> <p><u>Piezoelectric type</u></p> <p>Transducer at 20 °C:</p>	<p>Sensitivity 0.0001 pC/ms⁻² to 100 pC/ms⁻²</p> <p>200 ms⁻² to 5000 ms⁻² 5000 ms⁻² to 50000 ms⁻²</p>	<p>2.0 % 2.8 %</p>	<p>The transducer to be calibrated must have a mass of no more than 40 grams</p> <p>Calibration of charge sensitivity by comparison with a reference (precision grade) transducer</p>
<p><u>Piezoresistive type</u></p> <p>Transducer at 20 °C:</p>	<p>Sensitivity 0.0001 mV/ms⁻² to 100 mV/ms⁻²</p> <p>200 ms⁻² to 5000 ms⁻² 5000 ms⁻² to 50000 ms⁻²</p>	<p>2.0 % 2.8 %</p>	<p>The upper limit for the calibrated acceleration level is subject to a maximum charge output of 10 nC, e.g. for a device sensitivity of 1 pC/ms⁻² the maximum acceleration level for calibration would be: 10 nC / 1 pC/ms⁻² = 10000 ms⁻²</p> <p>Calibration of voltage sensitivity by comparison with a reference (precision grade) transducer</p> <p>The upper limit for the calibrated acceleration level is subject to a maximum voltage output of 10 V, e.g. for a device sensitivity of 1 mV/ms⁻² the maximum acceleration level for calibration would be: 10 V / 1 mV/ms⁻² = 10000 ms</p>



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<u>Integral electronics type</u> Transducer at 20 °C:	Sensitivity 0.0001 mV/ms ⁻² to 100 mV/ms ⁻² 200 ms ⁻² to 5000 ms ⁻² 5000 ms ⁻² to 50000 ms ⁻²	2.0 % 2.8 %	Calibration of voltage sensitivity by comparison with a reference (precision grade) transducer. The upper limit for the calibrated acceleration level is subject to a maximum voltage output of 10 V, e.g. for a device sensitivity of 1 mV/ms ⁻² the maximum acceleration level for calibration would be: 10 V / 1 mV/ms ⁻² = 10000 ms ⁻²
<u>System</u> System components at 20 °C:	Sensitivity 0.0001 mV/ms ⁻² to 100 mV/ms ⁻² 200 ms ⁻² to 5000 ms ⁻² 5000 ms ⁻² to 50000 ms ⁻²	2.0 % 2.8 %	Calibration of system voltage sensitivity by comparison with a reference (precision grade) transducer. System calibrations comprising transducer, signal conditioner and power supply can be undertaken. The upper limit for the calibrated acceleration level is dependent on the system conditioner configuration and output
CHARGE AMPLIFIERS Precision and working grade types for use with transducers	Calibration of voltage output per picocoulomb or millivolt input 1 Hz to 100 kHz	0.40 %	Minimum input 1 pC or 10 mV
With respect to a set point of 160 Hz with reference at voltages between 10 mV and 1 V			
PORTABLE CALIBRATORS	20 Hz to 2 kHz	2.0 %	Calibration of portable calibrators by comparison methods
END			



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Appendix - Calibration and Measurement Capabilities

Introduction

The definitive statement of the accreditation status of a calibration laboratory is the Accreditation Certificate and the associated Schedule of Accreditation. This Schedule of Accreditation is a critical document, as it defines the measurement capabilities, ranges and boundaries of the calibration activities for which the organisation holds accreditation.

Calibration and Measurement Capabilities (CMCs)

The capabilities provided by accredited calibration laboratories are described by the Calibration and Measurement Capability (CMC), which expresses the lowest measurement uncertainty that can be achieved during a calibration. If a particular device under calibration itself contributes significantly to the uncertainty (for example, if it has limited resolution or exhibits significant non-repeatability) then the uncertainty quoted on a calibration certificate will be increased to account for such factors.

The CMC is normally used to describe the uncertainty that appears in an accredited calibration laboratory's schedule of accreditation and is the uncertainty for which the laboratory has been accredited using the procedure that was the subject of assessment. The measurement uncertainty is calculated according to the procedures given in the GUM and is normally stated as an expanded uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of $k = 2$. An accredited laboratory is not permitted to quote an uncertainty that is smaller than the published measurement uncertainty in certificates issued under its accreditation.

Expression of CMCs - symbols and units

It should be noted that the percentage symbol (%) represents the number 0.01. In cases where the measurement uncertainty is stated as a percentage, this is to be interpreted as meaning percentage of the measurand. Thus, for example, a measurement uncertainty of 1.5 % means $1.5 \times 0.01 \times q$, where q is the quantity value.

The notation $Q[a, b]$ stands for the root-sum-square of the terms between brackets: $Q[a, b] = [a^2 + b^2]^{1/2}$