


# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <b>4213</b>  Accredited to <b>ISO/IEC 17025:2017</b>	<b>Trescal Limited (Trescal EMS – Rolls Royce)</b>	
	Issue No: 017 Issue date: 30 July 2020	
	<b>Unit 2, Riverside Road Pride Park Derby DE24 8HY</b>	<b>Contact: Matt Gypps Tel: +44 (0) 1438 212500 E-Mail: Matt.gypps@trescal.com Website: www.trescal.com</b>

**Testing performed by the Organisation at the locations specified below**

### Locations covered by the organisation and their relevant activities

#### Laboratory locations:

Location details	Activity	Location code
<b>Address</b> Trescal EMS - Rolls Royce Unit 2, Riverside Road Pride Park Derby DE24 8HY	<b>Local contact</b> Trevor Smith Tel: +44 (0)1332 238102 Email: Trevor.smith@trescal.com Website: www.trescal.com	Dimensional Testing  Pride Park
<b>Address</b> Trescal EMS - Rolls Royce Inchinnan Drive Renfrewshire PA4 9AF	<b>Local contact</b> Robert Simpson Tel: +44 (0)141 626 8540 Email: Robert.simpson@trescal.com Website: www.trescal.com	Dimensional Testing  Inchinnan
<b>Address</b> Trescal EMS – Rolls Royce Calibration Laboratory Radial Park Rd Washington Tyne & Wear NE38 9DA	<b>Local contact</b> Robert Simpson / Steve Jones Tel: +44 (0) 191 297 3023 Email: Robert.simpson@trescal.com Website: www.trescal.com	Dimensional Testing  Washington
<b>Address (Solihull)</b> Rolls-Royce Derwent Building 5000 Solihull Parkway Birmingham Business Park Birmingham B37 7YP	<b>Local contact</b> Jim Attwooll  Tel +44 (0) 121 2732781 Email: jim.attwooll@rolls-royce.com	Dimensional Testing  Solihull



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DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used	Location Code
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<p><b>General dimensional measurements with best measurement capability of:</b></p> <p>Length, Diameter and Position 0 to 600 x 600 x 600 mm – 3.0 + (20 x length in m) µm</p> <p>Angle - 12 minutes of arc</p> <p><b>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</b></p> <p>Length, Diameter and Position 0 to 1500 x 3200 x 1100 mm – 5.0 + (10 x length in m) µm</p> <p>Angle – 2.0 minutes of arc</p>	Customer drawings and specifications BS 8888	Pride Park
SURFACE FINISH	By direct comparison (Ra only) ± 10% of Measured Value, Minimum 0.30 Ra	BS 1134:2010	Pride Park
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<p><b>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</b></p> <p>Length, Diameter and Position 0 to 400 x 400 x 400 mm – 5.0 + (10 x length in m) µm</p> <p>Angle – 2.0 minutes of arc</p>	Customer drawings and specifications BS 8888	Inchinnan



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Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used	Location Code
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<b>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</b>  Length, Diameter and Position 0 to 1600 x 2400 x 1000 mm - 5.0 + (10 x length in m) $\mu$ m  Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Washington
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<b>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</b>  Length, Diameter and Position 0 to 1000 x 1000 x 1000 mm - 5.0 + (10 x length in m) $\mu$ m  Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Solihull
END			