


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 0055 Type A Inspection Body Accredited to ISO/IEC 17020:2012	R & A Kay Inspection Services Limited	
	Issue No: 011 Issue date: 10 July 2019	
	Concorde Business Centre Concorde Way Stockton-on-Tees TS18 3RB	Contact: Mr Ian Dennis Tel: +44 (0)1642 458786 Fax: +44(0)1642634839 E-Mail: ian.dennis@rakinspection.com Website: www.rak-global.com
Inspection performed at/from the locations specified below		

Locations covered by the organisation and their relevant activities

Location details	Activity	Location code
Concorde Business Centre Concorde Way Stockton-on-Tees TS18 3RB	Local contact: Mr Ian Dennis +44 (0)1642 458786	Administration/HQ A
Grange Offices Queens Avenue West Wilton International Middlesbrough	Local contact: Mr Ian Dennis +44 (0)1642 458786	In-service inspection and supplementary testing B



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DETAIL OF ACCREDITATION

Field of Inspection	Type and Range of Inspection	Methods and Procedures	Product Range	Location Code
Major, intermediate and minor pressure systems High Hazard Process Systems falling outside the Pressure Systems Safety Regulations Atmospheric Vessels and Storage Tanks Powered and manual lifting machines, equipment and accessories Excluding: Tower Cranes Passenger lifts Motor vehicle lifts	Development and Certification of written schemes of examination In-service inspection Inspection of repairs and modifications In-service inspection Supplementary inspection and functional testing including proof load testing. Inspection of repairs and modifications.	Pressure Systems Safety Regulations 2000, (PSSR) SI 2000 No 128 In-house procedures Lifting Operations and Lifting Equipment Regulations 1998, (LOLER) SI2000 No. 2307 Provision and Use of Work Equipment Regulations 1998, (PUWER) SI2000 No. 2306 Work at Height Regulations 2005 SI2005 No. 735 In-house procedures		B



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Field of Inspection	Type and Range of Inspection	Methods and Procedures	Product Range	Location Code
Non Destructive Testing by personnel certificated to a recognised personnel certification scheme Product Range Key:- C: Casting F: Forgings W: Weldments I: In-service	Magnetic particle inspection using colour contrast and fluorescent ink using portable equipment	BS EN 1369 BS BS EN ISO 17638 BS EN 10228-1 BS EN ISO 9934-1 ASME V Article 7	C, F, W, I	B
	Liquid penetrant inspection - Colour Contrast and Fluorescent using Water Washable & Solvent Removable Penetrant	BS EN ISO 3452-1 BS EN 10228-2 BS EN ISO 17635 BS EN 1371 ASME V Article 6 ASME V Article 24	C, F, W, I	B
	Ultrasonic Flaw Detention and Thickness Testing - Manual Contact Method.	BS EN ISO 16810 BS EN 14127 BS EN ISO 17635 BS EN ISO 11666 BS EN 10288-3 BS EN 10288-4 ASME V Article 4 ASME V Article 23	F, W, I	B
	Eddy Current Weld Inspection- manual scanning	BS EN 17643 ASME V Article 8	W, I	B
	Magnetic Flux Leakage Tank floor inspection	ASME V Article 16	I	B
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