Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK



Locations covered by the organisation and their relevant activities

Location details		Activity	Location code
Address CAN Group Hareness Road Altens Aberdeen AB12 3LE	Local contact: Neil Rose Tel: +44(0)1224 870100	Inspection Activities: Major, Intermediate and Minor Pressure systems and Process Plant Non Destructive testing (Onshore and offshore)	A
Address ENGTEQ Hareness Road Altens Aberdeen AB12 3LE	Local contact : Simon Hurst Tel: +44(0) 1224 870100	Inspection Activities: Major, Intermediate and Minor Pressure systems and Process Plant Integrity Management	В

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UKAS INSPECTION 0123	CAN (Offshore) Limited Trading as CAN Group and ENGTEQ		
Type C Inspection Body	Issue No: 023 Issue date: 10 February 2025		
Accredited to			
ISO/IEC 17020:2012			
Inspection performed at/from main address only			

Field of Inspection	Type and Range of Inspection	Methods and Procedures	Location Code
Integrity Management	Preparation, validation and certification of Written Schemes of Examination Preparation of Corrosion and Risk based Inspection Assessments	Legislation and specific procedures using recognised published national / international standards interpreted by in- house procedures listed in MF0113. CAN Integrity Management Manual M00531M	В
	Preparation of Non-Intrusive Inspection Plans Integrity Assessments		
Major, Intermediate and Minor Pressure Systems and Process Plant including Storage Tanks and Process Pipework, Onshore and Offshore	In-Service Inspection Inspection of Repairs and Modifications	Pressure Systems Safety Regulations 2000 SI 2000 No 128 Legislation and specific procedures using recognised published national / international standards interpreted by in- house procedures listed in MF0113 CAN Engineering Procedure EP0318 In-Service Inspection Management	A B

DETAIL OF ACCREDITATION



Туре С Inspection Body Accredited to ISO/IEC 17020:2012

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CAN (Offshore) Limited Trading as CAN Group and ENGTEQ

Issue No: 023 Issue date: 10 February 2025

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Type and Range of Inspection	Methods and Procedures	Location Code	Product Range
Magnetic particle inspection using colour contrast and fluorescent ink using portable equipment	ASME Section V BS EN 10228-1 ASTM E709 BS EN ISO 17638 ASTM E1444	A	C, F, W, I
Liquid penetrant inspection - colour contrast and fluorescent manual application	ASME Section V SE-165 BS EN ISO 3452-1 EN ISO 3452 ASTM E-1209	A	C, F, W, I
Radiography - X and Gamma Ray sources	ASME Section V BS EN 1435 BS EN 16407-2 BS EN ISO 17636-1	A	C, F, W, I
Computed Radiography (CR) In-service Inspection	BS EN 16407-1 BS EN 16407-2	A	C, F, W, I
Digital Radiography (DR) In-service Inspection	BS EN 16407-1 BS EN 16407-2	A	C, F, W, I
Ultrasonic Weld Inspection using A scan presentation manual scanning method	ASME Section V API RP2X BS EN ISO 17640 BS EN ISO 23279 BS EN ISO 17635 BS EN 10160 BS EN 10306 ASTM 164 SA 578 SA 435 ASTM A388 BS EN ISO 22825 SA-745	A	C, F, W, I
	Inspection Magnetic particle inspection using colour contrast and fluorescent ink using portable equipment Liquid penetrant inspection - colour contrast and fluorescent manual application Radiography - X and Gamma Ray sources Computed Radiography (CR) In-service Inspection Digital Radiography (DR) In-service Inspection Ultrasonic Weld Inspection using A scan presentation manual	InspectionProceduresMagnetic particle inspection using colour contrast and fluorescent ink using portable equipmentASME Section V BS EN 10228-1 ASTM E709 BS EN ISO 17638 ASTM E1444Liquid penetrant inspection - colour contrast and fluorescent manual applicationASME Section V SE-165 BS EN ISO 3452-1 EN ISO 3452 ASTM E-1209Radiography - X and Gamma Ray sourcesASME Section V BS EN 18O 3452-1 EN ISO 3452 ASTM E-1209Radiography - X and Gamma Ray sourcesASME Section V BS EN 16407-2 BS EN 16407-2 BS EN 16407-1 BS EN 16407-1 BS EN 16407-1Digital Radiography (CR) In-service InspectionBS EN 16407-1 BS EN 16407-1 BS EN 16407-2Ultrasonic Weld Inspection using A scan presentation manual scanning methodASME Section V ASI SEN 180 17635 BS EN 10160 BS EN 10306 ASTM 164 SA 578 SA 435 ASTM A388 BS EN ISO 22825	InspectionProceduresCodeMagnetic particle inspection using colour contrast and fluorescent ink using portable equipmentASME Section V BS EN 10228-1 ASTM E709 BS EN ISO 17638 ASTM E1444ALiquid penetrant inspection - colour contrast and fluorescent manual applicationASME Section V SE-165 BS EN ISO 3452-1 EN ISO 17636-1AComputed Radiography (CR) In-service InspectionBS EN 16407-2 BS EN 16407-2ADigital Radiography (DR) In-service Inspection Ultrasonic Weld Inspection using A scan presentation manual scanning methodASME Section V ASME Section V



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Field of Inspection	Type and Range of Inspection	Methods and Procedures	Location Code	Product Range
Non-Destructive Testing by personnel certificated to a recognised personnel certification scheme,	Ultrasonic testing and thickness measurement using manual methods	ASME Section V ASTM E797	A	C, F, W, I
onshore and offshore (cont'd) Product Range Key: - C: Casting F: Forgings W: Weldments I: In-service	Time of flight diffraction (ToFD) Weld Inspection	BS EN ISO 16828 BS EN ISO 10863 ASME Section V ISO 17640	A	C, F, W, I
	Time of flight diffraction (ToFD) Corrosion Mapping	CAN Procedure IP0460	A	C, F, W, I
	Ultrasonic Inspection Phased Array (PA) Weld Inspection	ASME Section V ISO 17640	A	, W
	Ultrasonic Inspection Phased Array (PA) In- Service Inspection (Corrosion Monitoring/Mapping)	CAN Procedure IWP0469/ IWP0666	A	C. F. I
	Internal Rotary Inspection System (IRIS)	CAN Procedures IP0332 & IP0437	A	I
	Eddy Current Weld Inspection - manual scanning	BS EN ISO 17643 ASME Section V BS EN 1711	A	C, F, W, I
	Pulsed Eddy Current (PEC) In-service Inspection (Corrosion Monitoring)	BS EN ISO 20669	A	C, F, I
END				